

## Experiment No.06

### Objective

To study and perform grinding machine operations using different grinding machine tools on a given Work piece.

### Theory

Grinding is the process of removing the surface of a hard material using a wheel made from or covered in hard grit. Grinding is a finishing process used to improve surface finish, abrade hard materials, and tighten the tolerance on flat and cylindrical. CNC grinding machine is the use of abrasive on the work piece surface grinding machine. The majority of grinders are ground using high-speed rotating grinding.



### Grinding Operations

Selecting which of the following grinding operations to be used is determined by the size, shape, features and the desired production rate.

#### Internal Grinding

Is used to grind the internal diameter of the work piece. Tapered holes can be ground with the use of internal grinders that can swivel on the horizontal.



#### Form Grinding

# Machining Lab Manual

**Harry D. Moore**



## **Machining Lab Manual:**

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S. M. Ashraf, 2008-12-08 This compendium of twenty laboratory experiments on metals and alloys attempts to provide to students of Science and Engineering an insight about the relationship of the physical specially mechanical properties of metals with grain structures microstructures In almost all the experiments therefore the microstructural investigation is provided Experiments have also been included on the determination of important mechanical and thermal properties and on the aqueous and atmospheric corrosion of metals Theoretical background of each experiment has been dealt with in good detail in order to enable the student to understand the underlying principles and to appreciate the significance of the experiments Information which could not be accommodated given in the text of the experiments has been provided in the form of appendices These include reflection microscopy experimental determination of transition points through cooling curves to get data for plotting phase diagrams and quenching media for tempering of alloys In view of the importance of microstructures for some metals and alloys have also been given      *Resources in Education* , 1999      A Laboratory Manual: Machining Harry D. Moore, 1975

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