

Fourth Semester B.E. Degree Examination, June-July 2009
Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast
TWO questions from each Part - A and Part - B.*

PART - A

1. a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
b. Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$. Explain its significance with usual notations. (07 Marks)
c. List various factors influencing tool - life. Explain any one of them. (06 Marks)
2. a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3. a. Differentiate between capstan and turret lathes. (05 Marks)
b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4. a. List various drilling machines. (05 Marks)
b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
c. Sketch and mention the application of the drilling machine operations - counter boring reaming and trepanning. (09 Marks)

PART - B

5. a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
c. What is Indexing? Explain compound indexing. (06 Marks)
6. a. List various grinding wheel abrasives and bonding processes. (07 Marks)
b. Sketch a centre type - cylindrical grinding machine indicating parts. (08 Marks)
c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7. a. Sketch and explain vertical lapping machine. (08 Marks)
b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
c. List the uses of lapping process. (05 Marks)
8. a. Mention any five non - traditional machining processes. (05 Marks)
b. Explain AJM with a neat sketch. (10 Marks)
c. What are the applications of non traditional machining methods? (05 Marks)

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and concise solutions to RRB JE This book contains 4068 fully solved questions Including 12 PYQ RRB CBT 2 of Electrical Engineering 3 Shifts from RRB 2019 and 9 Shifts from 2015 The book s key features include 1 Step by Step Solutions Detailed easy to follow solutions to all questions 2 Chapter Wise and Year Wise Analysis In depth analysis of questions organized by chapter and year 3 Detailed Explanations Clear explanations of each question ensuring a thorough understanding of the concepts 4 Simple and Easy to Understand Language Solutions are presented in a straightforward and accessible manner

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Engineering Pedagogy Uday Shanker Dixit,Raghu Echempati,Sudip Dey,2023-02-02 This book contains selected papers from the symposium on Engineering Pedagogy organised in honour of Professor Amitabha Ghosh and his Lecture Series on Evolution of Classical Mechanics It covers evolution of mechanics from ancient times to modern days and good pedagogical practices among engineering and science faculty The content includes chapters on challenges in engineering education intellectual property rights professional ethics manufacturing education additive manufacturing in engineering curricula among others The volume necessitates an efficient and effective pedagogical approach from engineering educators This book will be of interest to those in teaching across all disciplines of engineering **Parliamentary Papers** Great Britain. Parliament. House of Commons,1914 **Manufacturing Processes (As Per the UPTU New Syllabus)** S. K.

Sharma, Savita Sharma, 2010-10 Manufacturing Processes is meant for the students of B Tech in all branches of engineering namely Mechanical Electronics Computer Information Technology Electrical and Civil This book aims to fulfill specific need Effective from 2008-09 sessions

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