Fourth Semester B.E. Degree Examination, June-July 2009 Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

Note: Answer any FIVE full questions, selecting atleast TWO questions form each Part – A and Part - B.

	TWO questions form each Part - A and Part - I	9.
	PART - A	
	With neat sketches, give nomenclature of a single point cutting tool.	(97 Marks)
b.	Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$. Explain its significance with usual notat	ions.
		(07 Macks)
C	List various factors influencing tool – life. Explain any one of them.	(66 Marks)
25	List various cutting tool materials in the increasing order of their hardness.	(06 Marks)
b.	Explain with the help of neat sketches, heat distribution at tool and workpiece	(06 Marks)
C.	What are the methods of measurement of temperature of cutting tool tip? Expl	lain any
	one of them.	(08 Marks)
0.7	Differentiate between capstan and turret lathes.	(05 Marks)
Ib.	With a neat sketch, explain any one of the driving mechanisms used in a shaping	
	machine.	(08 Marks)
C.	Sketch a planning machine indicating major parts. Name any one of the mechanism for	
	quick return movement in a planer.	(07 Marks)
		(05 Marks)
b.		(06 Marks)
0		
	reaming and trepanning.	(69 Marks)
	PART - B	
a.		(06 Marks)
b.		(08 Marks)
C.	What is Indexing? Explain compound indexing.	(06 Marks)
0.	List various grinding wheel abrasives and bonding processes.	(07 Marks)
b.	Sketch a centre type - cylindrical grinding machine indicating parts.	(08 Marks)
C.	Differentiate between horizontal and vertical grinding machines.	(05 Marks)
a.	Sketch and explain vertical lapping machine.	(08 Marks)
b.	Name the parts along with a neat sketch of a tool head for honing of holes.	(07 Marks)
C.	List the uses of lapping process.	(05 Marks)
а.	Mention any five non - traditional machining processes.	(05 Marks)
b.	Explain AJM with a neat sketch.	(10 Marks)
C.	What are the applications of non traditional machining methods?	(05 Marks)
	化 电热 化 电热 化 电热 化 电热 化 电热 化 电热	 PART - A a. With neat sketches, give nomenclature of a single point cutting tool. b. Derive the conditions 2φ + β - γ = π/2. Explain its significance with usual notate. c. List various factors influencing tool – life. Explain any one of them. a. List various cutting tool materials in the increasing order of their hardness. b. Explain with the help of neat sketches, heat distribution at tool and workpiece. c. What are the methods of measurement of temperature of cutting tool tip? Explone of them. a. Differentiate between capetan and turret lathes. b. With a neat sketch, explain any one of the driving mechanisms used in a shapi machine. c. Sketch a planning machine indicating major parts. Name any one of the mechanism returns and trepancing. a. List various drilling machines. b. Draw neat sketch of a radial drilling machine indicating parts. c. Sketch and mention the application of the drilling machine operations — count reaming and trepanning. a. With sketches, differentiate between up milling and down milling operations. b. Draw a neat sketch to show major parts of a horizontal milling machine. c. What is Indexing? Explain compound indexing. a. List various grinding wheel abrasives and bonding processes. b. Sketch a centre type — cylindrical grinding machine indicating parts. c. Differentiate between horizontal and vertical grinding machines. a. Sketch and explain vertical lapping machine. b. Name the parts along with a neat sketch of a tool head for honing of holes. c. List the uses of lapping process.

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aeronautical automobile civil industrial mechanical mechatronics and production it provides a comprehensive coverage of all the technical aspects related to CAD CAM Organized in 26 chapters the textbook covers interactive computer graphics CAD finite element analysis numerical control computer numerical control manual part programming computer aided part programming direct numerical control adaptive control systems group technology computer aided process planning computer aided planning of resources for manufacturing computer aided quality control industrial robots flexible manufacturing systems cellular manufacturing lean manufacturing and computer integrated manufacturing Each chapter begins with objectives and ends with descriptive and multiple choice questions Besides students this book would be of immense value to practicing engineers and professionals who are interested in the CAD CAM technology and its applications to design and manufacturing KEY FEATURES Many innovative 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Engineering Pedagogy Uday Shanker Dixit, Raghu Echempati, Sudip Dey, 2023-02-02 This book contains selected papers from the symposium on Engineering Pedagogy organised in honour of Professor Amitabha Ghosh and his Lecture Series on Evolution of Classical Mechanics It covers evolution of mechanics from ancient times to modern days and good pedagogical practices among engineering and science faculty The content includes chapters on challenges in engineering education intellectual property rights professional ethics manufacturing education additive manufacturing in engineering curricula among others The volume necessitates an efficient and effective pedagogical approach from engineering educators This book will be of interest to those in teaching across all disciplines of engineering Parliamentary Papers Great Britain.

Parliament. House of Commons, 1914 Manufacturing Processes (As Per the UPTU New Syllabus) S. K.

Sharma, Savita Sharma, 2010-10 Manufacturing Processes is meant for the students of B Tech in all branches of engineering namely Mechanical Electronics Computer Information Technology Electrical and Civil This book aims to fullfil specific need Effective from 2008 09 sessions

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