

SURFACE FINISH

CHART

		N7	N6	N5	N4	N3	N2
		△△	△△△			△△△△	
FLAT LAPPING REAMING							
μm Ra		1.6	0.8	0.4	0.2	0.1	0.05
μ' AA		63	32	16	8	4	2

	V	VV			VVV	
	N10	N9	N8	N7	N6	N5
HORIZONTAL MILLING						
VERTICAL MILLING						
TURNING						
μm Ra	12.5	6.3	3.2	1.6	0.8	0.4
μ" AA	500	250	125	63	32	16

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A Gutmann



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