

MCCULLOCH ENGINE MANUAL

TABLE
MODEL: McCulloch 0-100-1 Eng. TYPE:
Two-cycle or vertical engine OF
CYLINDER(S): 2, 2 (horizontal)
ENGINE: 4-cylinder engine
DISPLACEMENT:

Rear End — Magneto end

Left Side

Determined by looking toward
propeller from rear end

Right Side

COMPRESSION RATIO: 9 to 1 CRANKSHAFT ROTATION: Clockwise
PROPELLER AND SHAFT CIRCLE SIDE: 4 inch dia. PROPELLER
HUB: 10 inch. COURSE OF ENGINE MOUNTING: 27 in.
THREE SIZE OF ENGINE MOUNTING: 1 inch. WEIGHT OF
ENGINE COMPLETE: 60 lbs. OVERALL DIAMETER OF ENGINE:
27 in. OVERALL LENGTH OF ENGINE: 20 in.
POSITION OF COVER OF CRANKCASE: Seven inches forward from rear surface of engine
mounting eye, and vertically through the center of the carburetor venturi tube.
VALVE: developed at McCulloch M. 100-1.
MAGNETIC SPEED: One to one
MAGNETIC SPEED: 1000 RPM. 1000 RPM.
SPARK PLUG GAP: .015 inch.
SPARK PLUG TYPE: Robert-Robert (R.R.)
Spark source (in degrees) before top center — 25 degrees.
FUEL MISTURE: Two to one
TYPE OF FUEL: 100 octane
or McCulloch 2 cycle engine oil
or McCulloch 2 cycle engine oil
Carburetor: 2 in.
Ignition complete 10 in. Fuel
Pump: 10 in.
Basic Engine: 10 in.
Propeller Hub: 4 in.

SECTION I INTRODUCTION

1-1. IDENTIFICATION

1-2. This publication is issued as the basic Handbook of Overhaul Instructions for the AModel 0-100-1 Engine Assembly (A McCulloch AModel 40 SEA), manufactured by A McCulloch AModel Corporation, 8101 West Century Boulevard, Los Angeles 45, California.

1-3. SCOPE OF INFORMATION

1-4. This handbook contains descriptive data and illustrations to facilitate understanding of the subject equipment and its individual components. Information relative to construction, maintenance and overhaul is contained herein. Section XI is a Table of Limits which contains useful information relative to overhaul measurements and tolerances.

1-5. BASIC OPERATIONAL CHARACTERISTICS

1-6. ENGINE ORIENTATION. In this publication the following terminology shall be used in location of engine

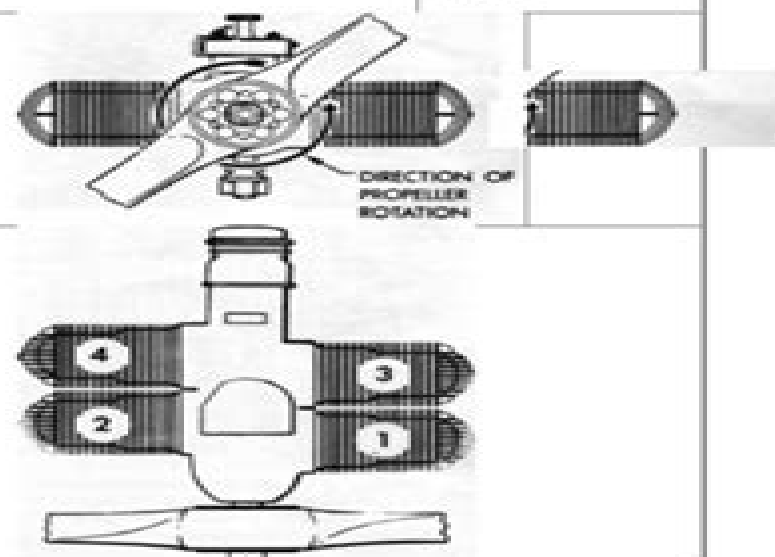
Top Side — Carburetor side of engine

1-7. PROPELLER ROTATION. (See figure 1-1.) The propeller is directly attached to the crankshaft, and direction of rotation is clockwise when viewed from the rear of the engine.

1-8. CYLINDER DESIGNATION. (See figure 1-1.) Engine cylinders are designated by numbers as follows:

CYLINDER NO. 1
2
3
4

CLOCK FROM
Left front
Left rear
Right rear
Right front



1-9. MAGNETO ROTATION. The magneto is driven 1-11. Minor differences exist between early and late serial directly by and rotates in the same direction as the engine numbers of the 0-100-1 engine. The differences are confined crankshaft, primarily to the magneto and carburetor and are noted

Mcculloch Engine Manual

RJ Alexander



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garden equipment utility vehicles recreational vehicles generators and other machines With this easy to follow richly

illustrated handbook homeowners will be able to understanding small engines troubleshooting them and working on them

The book has a brief history of significant and popular small engines and a guide to setting up a home workshop in which to

work on them It also includes case studies on the disassembly maintenance repair and or rebuilding of a 2 stroke lawnmower

engine a 4 stroke utility motor a 2 stroke chainsaw engine and a curbside junker The writing is lively and entertaining and

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1. Understanding the eBook Mcculloch Engine Manual
 - The Rise of Digital Reading Mcculloch Engine Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mcculloch Engine Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mcculloch Engine Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mcculloch Engine Manual
 - Personalized Recommendations
 - Mcculloch Engine Manual User Reviews and Ratings
 - Mcculloch Engine Manual and Bestseller Lists

5. Accessing Mcculloch Engine Manual Free and Paid eBooks
 - Mcculloch Engine Manual Public Domain eBooks
 - Mcculloch Engine Manual eBook Subscription Services
 - Mcculloch Engine Manual Budget-Friendly Options
6. Navigating Mcculloch Engine Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mcculloch Engine Manual Compatibility with Devices
 - Mcculloch Engine Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mcculloch Engine Manual
 - Highlighting and Note-Taking Mcculloch Engine Manual
 - Interactive Elements Mcculloch Engine Manual
8. Staying Engaged with Mcculloch Engine Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mcculloch Engine Manual
9. Balancing eBooks and Physical Books Mcculloch Engine Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mcculloch Engine Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mcculloch Engine Manual
 - Setting Reading Goals Mcculloch Engine Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mcculloch Engine Manual
 - Fact-Checking eBook Content of Mcculloch Engine Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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