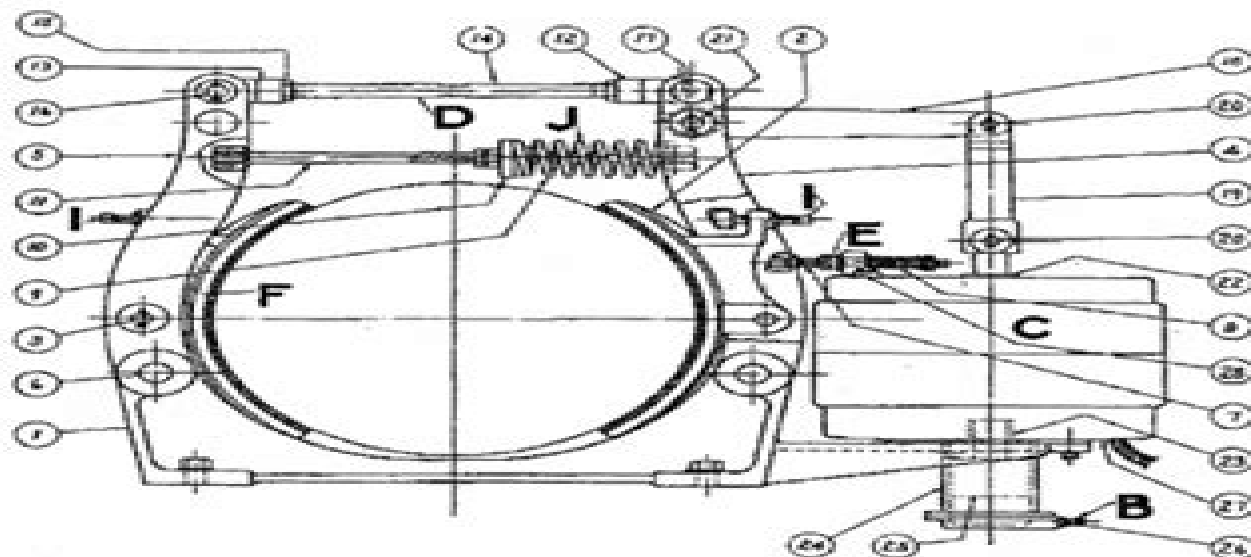


# Equipment Service Data

HAUGHTON ELEVATOR COMPANY • • Toledo 9, Ohio

R 2-5  
BRAKE



## TYPE "B" BRAKES Alternating Current

### Adjustment

1st. With car running at low speed, adjust nut "E" and screw "I" so that shoe is square, so that shoe just clears drum. The screw "E" limits the movement of shoe shoe and the screw "I" should be adjusted to give the same clearance from both end of the shoe to the drum.

2nd. Adjust variable rod "D" and screw "F" on side opposite the magnet. The adjustment of rod "D" limits the movement of shoe opposite shoe and the screw "F" gives the proper shoe and clearance on drum. This shoe should also just clear drum.

3rd. If after making the adjustments Nos. 1 and No. 2 the stroke of plunger is more than 1/8", try to re-adjust to give less clearance between shoe and drum, in a short stroke of the plunger will give better operation.

4th. Adjust screw "B" in dash pot so that plunger drops as freely as possible without rebound.

5th. When pressure is applied by weight in magnet "C" and varied by adjusting spring "J". If response brake is desired instant spring. If weaker brake is desired tighten spring.

NOTE: For the purpose of brake drum and brake shoe there is free from grease, paint, rust or other foreign substance. Then adjust for strength of brake with EMPTY CAR GOING DOWN as follows: set brake as strong as possible without giving too hard a stop with shoe up from operation as smoothly from leveling control as when inching with car switch control.

CAUTION: The weight in magnet "C" should not be allowed to become so that will prevent full pressure of shoe "F".

To take up wear of shoe lining make adjustments Nos. 1, 2 and 3, for the adjustment of rod "D" shoe will only take up wear of one shoe.

### Care

Keep all parts well oiled, and brake pulley free from all oil bearings where all rules are provided. See that operators are not left up of shoe.

"I" Adjustment not on 1-B brake.

### LIST OF PARTS

Assembly Nos. 7044, 7044-A, B, C, D, E, 7045, B-C-D, 7046					
Item	Asy. No.	Sub. No.	Mat. No.	Quan.	Name
1	10929		7047-A	2	Brake Shoe Assemblies
2	11452-A	11452-A	7047-B	2	Brake Shoe Pins
3		2043		2	1/2" x 1/4" Corner Pins
4		10904	7048-A	1	R. H. Brake Lever
5		10904	7048-B	1	L. H. Brake Lever
6	4344-D	2046	7049	2	Brake Lever Pins
7	4313-B	4313	4313-A	1	Steel
8	11559	11559	11559	1	Spring
9				1	1/2" Hex. Nut
10	1833	1833	1833	1	1/2" Hex. Nut
11	1447	1447	1447	1	1/2" Hex. Nut
12	14223	4313-A	4313-A	1	Spring Washer
13	4313-A	4313-A	4313-A	1	Spring Washer
14	4313-B	4313-B	4313-B	1	Spring Washer
15	14224	4313-A	4313-A	1	Spring Washer
16	1090	1090	1090	1	Spring Washer
17	4344	4344-C	4344-C	1	Spring Washer
18	4344-A	4344-A	4344-A	1	Spring Washer
19	10913	10913	10913	1	Spring Washer
20	10914	10914	10914	1	Spring Washer
21	4344	4344	4344	1	Spring Washer
22	4344-B	4344-B	4344-B	1	Spring Washer
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# Haughton Brake Repair Manual

**Anthony S. Fauci**



## **Haughton Brake Repair Manual:**

## **Haughton Brake Repair Manual** Book Review: Unveiling the Magic of Language

In a digital era where connections and knowledge reign supreme, the enchanting power of language has been apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is actually remarkable. This extraordinary book, aptly titled "**Haughton Brake Repair Manual**," compiled by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we will delve to the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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