

REPAIR INSTRUCTIONS

Main Drive Pinion Disassembly (M2)

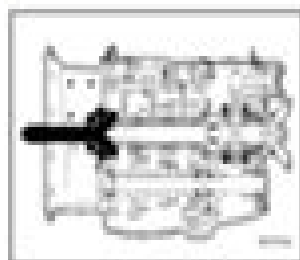


Figure 10 - Main Drive Pinion Disassembly (M2)

1. Remove the pinion gear from the main drive pinion bearing cover.

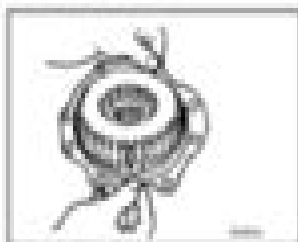


Figure 11 - Removing Pinion Gear from Main Drive Pinion Bearing Cover

2. Remove the spiral wrap ring from the end of the main drive pinion shaft. Slide the spiral wrap ring out of the pinion and over the shoulder of the main drive pinion, using a flat blade screwdriver.



Figure 12 - Removing Spiral Wrap Ring from Main Drive Pinion

NOTE

The action of removing the spiral ring may damage the spiral ring. Make sure a replacement spiral ring is available.

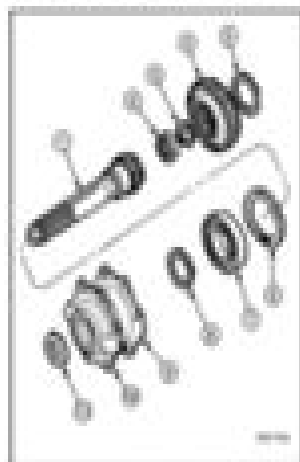


Figure 13 - Exploded View of Main Drive Pinion

Part Name	Part Number
1. Pinion Gear	1. 1000000000
2. Spiral Wrap Ring	2. 1000000000
3. Main Drive Pinion	3. 1000000000
4. Main Drive Pinion Bearing Cover	4. 1000000000
5. Main Drive Pinion Seal	5. 1000000000

REPAIR INSTRUCTIONS

3. Remove the main drive pinion gear by lifting it straight up.

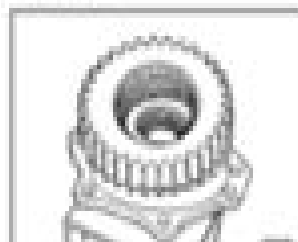


Figure 14 - Main Drive Pinion Gear Removed from Shaft

4. Remove the upper bearing from inside the end of the main drive pinion shaft.



Figure 15 - Upper Bearing Removed from Main Drive Pinion Shaft

5. Remove the upper bearing wrap ring from the main drive pinion, using suitable wrap ring pliers.



Figure 16 - Removing Upper Bearing from Main Drive Pinion

6. Remove the main drive pinion lower bearing wrap ring, using suitable wrap ring pliers.

WARNING

The large wrap ring is very difficult to compress and expand, and may fly off the wrap ring pliers, causing injury.



Figure 17 - Removing Main Drive Pinion Lower Bearing from Main Drive Pinion

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Table of Contents Mack Transmission Rebuild Manual

1. Understanding the eBook Mack Transmission Rebuild Manual
 - The Rise of Digital Reading Mack Transmission Rebuild Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mack Transmission Rebuild Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mack Transmission Rebuild Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mack Transmission Rebuild Manual
 - Personalized Recommendations
 - Mack Transmission Rebuild Manual User Reviews and Ratings
 - Mack Transmission Rebuild Manual and Bestseller Lists
5. Accessing Mack Transmission Rebuild Manual Free and Paid eBooks
 - Mack Transmission Rebuild Manual Public Domain eBooks
 - Mack Transmission Rebuild Manual eBook Subscription Services
 - Mack Transmission Rebuild Manual Budget-Friendly Options

6. Navigating Mack Transmission Rebuild Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mack Transmission Rebuild Manual Compatibility with Devices
 - Mack Transmission Rebuild Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mack Transmission Rebuild Manual
 - Highlighting and Note-Taking Mack Transmission Rebuild Manual
 - Interactive Elements Mack Transmission Rebuild Manual
8. Staying Engaged with Mack Transmission Rebuild Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mack Transmission Rebuild Manual
9. Balancing eBooks and Physical Books Mack Transmission Rebuild Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mack Transmission Rebuild Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mack Transmission Rebuild Manual
 - Setting Reading Goals Mack Transmission Rebuild Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mack Transmission Rebuild Manual
 - Fact-Checking eBook Content of Mack Transmission Rebuild Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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