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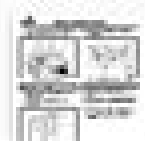
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REPAIR INSTRUCTIONS

16. Remove the instrument panel upper coil screws.

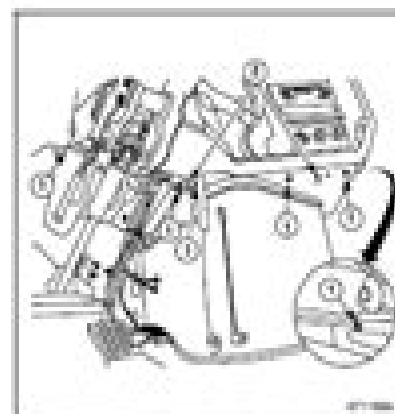


Figure 16 — Instrument Panel Lower Bolts

1. Lower Instrument Panel Bolts (2)
2. Guide Pins

17. Remove the lower instrument panel retaining bolts. Lift the IP assembly upward 1-2 inches to clear the lower alignment pins.

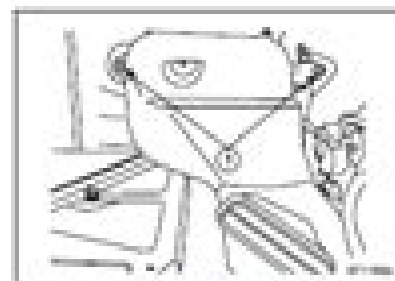


Figure 17 — Remove the lower instrument panel retaining bolts

1. Lower Instrument Panel Retaining Bolts (2)

18. Pull the IP assembly forward to gain access to the fresh air intake plenum bulkhead bolts.

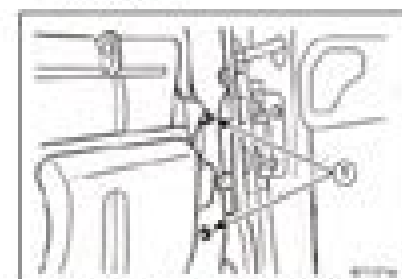


Figure 18 — Fresh Air Intake Plenum Bulkhead Bolts

1. Fresh Air Intake Plenum Bulkhead Bolts (2)

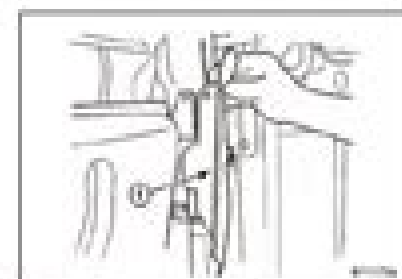


Figure 19 — Instrument Panel A-Peel Bracket Bolts

1. Instrument Panel A-Peel Bracket Bolts (2)

Mack Truck Air Conditioning Manual

Lingsheng Yao



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