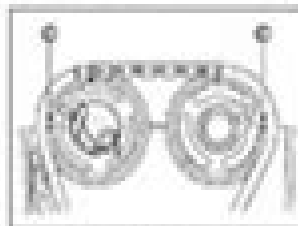


- Place a wrench over the crankshaft and turn it counter clockwise to align the TDC mark A with the center of the piston D at the timing inspection hole.

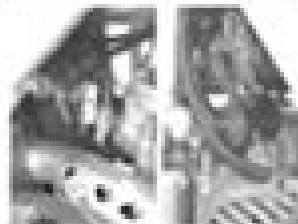
NOTE:

- The piston must be at TDC on the compression stroke.
- Make sure that the cylinder is at TDC on compression stroke and also the timing mark C on the camshaft are aligned with the timing surface of the cylinder head.



C Timing mark

- Disconnect the condenser coupling E and remove the condenser E.



- Remove the cam chain tension adjuster cap bolt F, cap bolt G, bar J and spring H.
- Remove the cam chain tension adjuster I by removing its bolt K.



- Remove the camshaft journal holder L.

CAUTION:

Be sure to loosen the camshaft journal holder bolts evenly by shifting the wrench in the descending order of numbers.

NOTE:

The descending order of numbers are indicated on the camshaft journal holder.



- Disconnect the camshaft J from cam chain K.
- Remove the down pin M and O-rings N.

CAUTION:

Do not drop the cam chain K, down pin M and O-rings N into the crankcase.

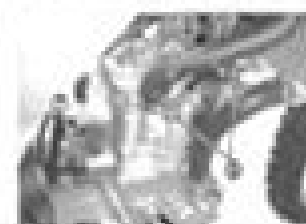


CYLINDER HEAD REMOVAL

- Remove the camshaft JCPN 4, 5.
- Remove the spark plug JCPN 2.
- Remove the throttle body JCPN 4, 4.
- Detach engine coolant JCPN 3.
- Loosen the muffler connector clamp bolt O.
- Remove the exhaust pipe P by removing their nut Q.
- Remove the exhaust pipe gasket R.



- Disconnect the reflector hoses S by loosening their clamp screws T.
- Disconnect the ECU sensor coupling U.



- Remove the engine mounting upper brackets V by removing their bolts and nut W.



- Remove the PG sensor X.
- Remove the left radiator bracket Y.
- Remove the left radiator mounting bolts Z.



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Michael Rajnik



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