#### Solutions Manual for Manufacturing Processes for Engineering Materials 5th edition by Kalpakjian and Schmid

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#### Chapter 2 Fundamentals of the Mechanical Behavior of Materials

#### Questions

2.1 Can you calculate the percent elongation of ma-terials based only on the information given in Fig. 2.67 Explain.

Recall that the percent elongation is defined by Eq. (2.5) on p. 33 and depends on the original gage length (L) of the specimen. From Fig. 2.6 on p. 37 only the necking strain (true and engineering) and true fracture strain can be determined. Thus, we cannot calculate the percent elongation of the specimen; also, note that the elongation is a function of gage length and increases with gage length.

2.2 Explain if it is possible for the curves in Fig. 2.4 to reach 0% elongation as the gage length is in-creased further.

The percent elongation of the specimen is a function of the initial and final gage lengths. When the specimen is being pulled, regardless of the original gage length, it will elongate uniformly (and permanently) until necking begins. Therefore, the specimen will always have a certain finite elongation. However, note that as the specimen's gage length is increased, the contribution of localized elongation (that is, necking) will decrease, but the total elongation will not approach zero.

2.3 Explain why the diserence between engineering strain and true strain becomes larger as strain. increases. Is this phenomenon true for both ten-sile and compressive strains? Explain.

The diverence between the engineering and true strains becomes larger because of the way the strains are defined, respectively, as can be seen by inspecting Eqs. (2.1) on p. 30 and (2.9) on p. 35. This is true for both tensile and com-pressive strains.

2.4 Using the same scale for stress, we note that the tensile true-stress-true-strain curve is higher than the engineering stress-strain curve. Ex-plain whether this condition also holds for a compression test.

During a compression test, the cross-sectional area of the specimen increases as the specimen height decreases (because of volume constancy) as the load is increased. Since true stress is de-fined as ratio of the load to the instantaneous cross-sectional area of the specimen, the true stress in compression will be lower than the en-girecering stress for a given load, assuming that friction between the platens and the specimen is nephobie.

2.5 Which of the two tests, tension or compression, requires a higher capacity testing machine than the other? Explain.

The compression test requires a higher capacity machine because the cross-sectional area of the

# <u>Materials And Processes In Manufacturing Solution</u> <u>Manual</u>

Ernest Paul DeGarmo, J. T. Black, Ronald A. Kohser

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and Sustainable Technology Text and figures have been revised and updated throughout The number of worked examples and end of chapter problems has been significantly increased *A Manual of Dyeing* Edmund Knecht,1916

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