



FIG. 3.1 Cone brake

$$F_r = Fa/h$$

The relation between operating force  $F$  and braking force  $F_r$

$$F = F_r b \sin \alpha / fa$$

The area  $A$  of the contact surface can be determined by the relation

$$A = (\pi DB) / \cos \alpha$$

Average pressure between contact surfaces is

$$P = N/A = F_r / (\pi DB \tan \alpha)$$

The female cone is usually made of cast iron. The inner cone is also cast iron but it is often lined with wood or asbestos block in order to increase. The angle  $\alpha$  is made from 10 to 18 degree. The axial width  $B$  is made from 0.12D to 0.22D

#### Viva Questions

1. Compare between cone brake and disk brake.
2. Why semicone angle be restricted to  $12.5^\circ$ ?

# Machine Design Lab Manual

**Chao Zhang**



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