

SURFACE FINISH

CHART

	N7	N6	N5	N4	N3	N2
	△△	△△△			△△△△	
FLAT LAPPING REAMING						
GRINDING						
μm Ra	1.6	0.8	0.4	0.2	0.1	0.05
μ" AA	63	32	16	8	4	2

	V	VV			VVV	
	N10	N9	N8	N7	N6	N5
HORIZONTAL MILLING						
VERTICAL MILLING						
TURNING						
μm Ra	12.5	6.3	3.2	1.6	0.8	0.4
μ" AA	500	250	125	63	32	16

Machinist Guide Surface Finish

Ying-Ying Zheng



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