



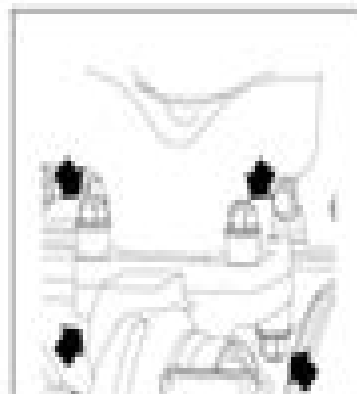
## REPAIR INSTRUCTIONS

1. Remove the plug at the top of the turbocharger bearing housing and install the turbocharger Wey tool into the threaded hole.



Figure 101 – Turbocharger Lifting Tool

11. Support the weight of the turbocharger using a middle floor crane. Remove and discard the turbocharger flange mounting nuts and spacers.



12. Remove the remaining coolant line connected to the rear of the turbocharger.

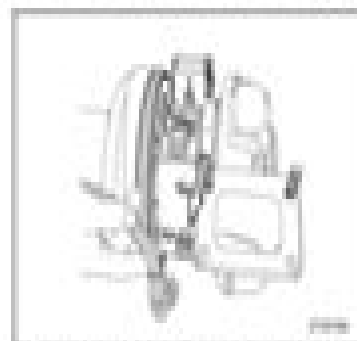


Figure 103 – Turbocharger from coolant hose

13. Transfer all coolant and oil fittings to the replacement turbocharger.

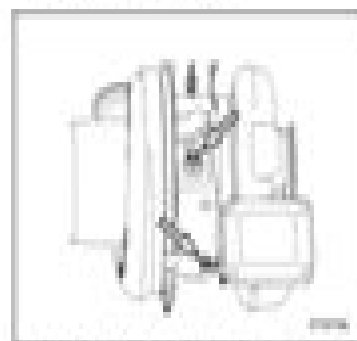


Figure 104 – Turbocharger coolant and oil fittings



## REPAIR INSTRUCTIONS

### TURBOCHARGER STUD REPLACEMENT

#### NOTE

Use the following procedure to retrofit turbo and exhaust manifold studs to the latest design.

1. Remove the studs from the turbocharger and exhaust manifold flanges using a stud driver.



Figure 105 – Turbocharger from stud driver

2. Install the new studs into the turbocharger and exhaust manifold flanges using a stud driver. Tighten studs to specification.

### INSTALLATION

1. Inspect the intake and exhaust systems leading to and from the turbocharger to make sure there is no foreign material including burn and loose lining fragments.
2. Clean the contact surface on the exhaust manifold, of nonreturn back pipe and engine block.



Figure 106 – Turbocharger from coolant hose

5. Replace the turbocharger to specified metal grade with a new version and install it onto the two studs of the turbocharger exhaust opening.



Figure 107 – Turbocharger locked

6. Support the weight of the turbocharger using a middle floor crane. With the aid of an assistant position the turbocharger against the exhaust manifold. Align the turbocharger studs and the exhaust manifold studs.

# Mack Mp10 Engine Service Workshop Shop Repair Manual

**CL Gary**



## **Mack Mp10 Engine Service Workshop Shop Repair Manual:**

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