

the output spacer.

Install the output spacer with O-ring into the housing.

NOTE: Do for both sides of the output gear.

Press the lip seal into the seal carrier while making sure the spring in the first seal is toward the bottom of the counter bore and the spring in the second seal is facing out of the seal carrier.

FIG. 176: Pack a layer of grease between the seals.

Apply a light layer of grease to the O-ring and install on the seal carrier.



FIG. 175

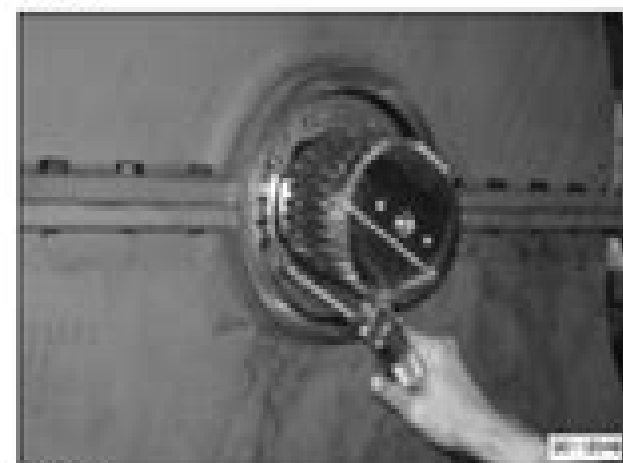


FIG. 176

FIG. 177: Install seal carrier (1) with O-ring and seals onto the housing.

Secure seal carrier to the housing by applying Loctite™ to the bolts and tighten to 78.6 Nm (58 lbf ft).

Install the O-ring pipe plug into the housing.

Install the sight plug into the housing.

Install the filter into the housing.



Massey 2150 Owners Manual

Rose Army



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