

TESTING AND TROUBLE-SHOOTING



FIG. 1

CHECKING PUMP PRESSURE

1. Set parking brake, then lower loader and backhoe to ground (or use supports and lock pins).
2. Connect a 2000 psi (minimum range) gauge into pressure line, (upper port on pump body), Fig. 1 with D31 adapter, 1, and D19 HP hose assembly, 2.
3. Check oil level in reservoir, run engine, turn wheels against stop to blow relief valve. Take readings (oil at 150° F.).
 - a. At 2000 engine rpm, 1650 psi.
 - b. At 500 engine rpm, 1100 psi. Stop engine, disconnect gauge and reconnect lines if pressure is satisfactory. Refill reservoir.
4. Approximate flow at 2000 erpm is 5.6 gpm and .9 gpm at 600 rpm.

NOTE: These flow rates are for pumps in new condition. Used pumps may be expected to have flow rates of 4.5 and .7 gpm.

5. Pump relief valve, 1, is adjustable. Turn clockwise to increase pressure, counterclockwise to decrease. Refer to Fig. 2. Tighten lock nut. Replace valve if correct setting cannot be made.



FIG. 2

SYMPTOM CHART

Symptom	See Possible Cause
Manual but no power steering	A
No steering action	A,C,D,E
Hard steering action	A,B,D,E
Excessive free-play in steering wheel	B,C,D
Foaming oil	B,C,F
Slow, erratic steering action	A,B,D
Power but no manual steering	D,E
Steering wheel has a "kick-back"	G

POSSIBLE CAUSES OF STEERING SYSTEM MALFUNCTIONS

- A. Inoperative or malfunctioning steering pump. Repair or replace pump.
- B. Low or improper type oil. Fill to filler opening.
- C. Air in system. Replace faulty hoses or tighten connections.
- D. Inoperative or malfunctioning hydrostatic hand pump. Repair or replace hand pump.
- E. Steering pump relief valve dirty, worn or improperly adjusted. Correct as necessary.
- F. Air leaking into suction line. Tighten connection.
- G. Hydrostatic hand pump improperly timed. Time as instructed.

FILLING AND REMOVING AIR FROM SYSTEM

1. Fill pump reservoir with lubricant such as Permatran®.
2. If lines, steering control unit and cylinders are dry, crank engine, but do not start engine to begin filling system. Refill reservoir and repeat.

NOTE: Never operate starter motor more than 30 seconds at a time without pausing to allow it to cool for at least two minutes. Overheating, caused by excessive cranking will seriously damage starter motor.

3. Set brakes, start engine, run at idle briefly while turning steering wheel left and right to stops. Do not blow relief valve. Stop engine, refill reservoir, restart and repeat turning and refill procedure until oil level remains at bottom of filler plug.
4. Check for leaks.

Massey 40b Repair Manual

Minjie Lin



Massey 40b Repair Manual:

Tractor Maintenance Southern Association for Agricultural Engineering and Vocational Agriculture, 1962 *Farmers and Consumers Market Bulletin*, 2009 **Massey Ferguson 404 TECHNICAL SERVICE REPAIR SHOP MANUAL**, 1959-01-15 **Massey Ferguson 406 TECHNICAL SERVICE REPAIR SHOP MANUAL**, 1959-01-15 Massey Ferguson Super 90 TECHNICAL SERVICE REPAIR SHOP MANUAL, 1959-01-15 **Forest Industries**, 1977 **Massey Ferguson F40 TECHNICAL SERVICE REPAIR SHOP MANUAL F 40**, 1959-01-15 *Massey Ferguson 35 Tractor* Chris Jaworski, 2020-03-17 Learn everything you need to know about the Ferguson MF 35 and TO35 Featuring step by step instructions for weekly checks operator maintenance engines cooling and fuel systems transmissions brakes hydraulics and so much more this user friendly restoration service manual goes back to the basics detailing a wide range of topics so you can understand your tractor machinery from the inside out Also included are more than 650 photographs helpful charts for service schedules torques data specs tool lists and troubleshooting and even a buying guide Author Chris Jaworski is a technical writer Tractor Machinery magazine and a restoration enthusiast For owners involved in servicing repairs or restoration of the Massey Ferguson MF 35 or TO35 this crystal clear guide will help you enjoy getting the work done quickly efficiently and correctly Massey Ferguson TO35 TECHNICAL SERVICE REPAIR SHOP MANUAL TO 35, 1959-01-15 **Massey Ferguson Shop Manual Models MF230 MF 235 MF240 +** Penton Staff, 2000-05-24 Gas Models MF230 MF235 MF245 Diesel Models MF230 MF235 MF240 MF245 MF250 **Massey Ferguson 444 TECHNICAL SERVICE REPAIR SHOP MANUAL**, 1959-01-15 **Telephone Directory** United States. Department of Defense, 1977 Each issue includes a classified section on the organization of the Dept Massey-Ferguson TE 20 Service Manual Massey-Ferguson, 19?? **Massey Ferguson 135 TECHNICAL SERVICE REPAIR SHOP MANUAL**, 1959-01-15 Massey Ferguson 303 TECHNICAL SERVICE REPAIR SHOP MANUAL, 1959-01-15 **Massey Ferguson 88 TECHNICAL SERVICE REPAIR SHOP MANUAL**, 1959-01-15 Massey Ferguson 175 TECHNICAL SERVICE REPAIR SHOP MANUAL, 1959-01-15 **Massey-Ferguson**, 1994 Massey Ferguson 65 TECHNICAL SERVICE REPAIR SHOP MANUAL, 1959-01-15 **Massey Ferguson 180 TECHNICAL SERVICE REPAIR SHOP MANUAL**, 1959-01-15

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