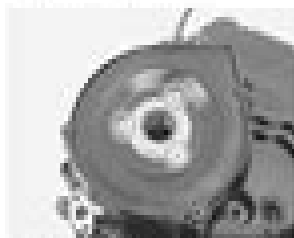


L7-P400F generator cover

- 1) Remove the magnet shield. Refer to "Generator Removal and Installation in Section 12 (Page 12-57)".
- 2) Remove the oil seal retainer.

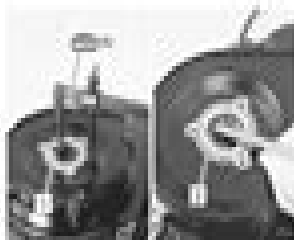


- 3) Remove the oil seal (1) with the special tool.

Special tool

(A): 09913-02121 (Oil seal remover)

- 4) Remove the spacer (2).



- 5) Remove the bearings with the special tools.

Special tool

(B): 09913-70110 (Bearing installer set)
 (C): 09913-00340 (Bearing remover set)



- 6) Remove the oil seals.

**Installation****L7-A400F right crankcase**

Install the bearings with the special tool.

CAUTION

Use the suitable size attachment for each bearing.

Special tool

(A): 09913-70110 (Bearing installer set)

**10-44 Engine Mechanical****L7-A400F left crankcase**

- 1) Install the bearings with the special tool.

CAUTION

Use the suitable size attachment for each bearing.

Special tool

(A): 09913-70110 (Bearing installer set)



- 2) Install the oil seal with the special tool.

Special tool

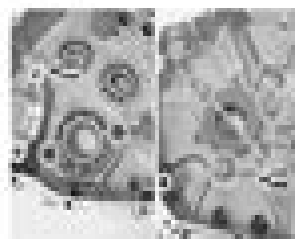
(A): 09913-70110 (Bearing installer set)

NOTE

Replace the removed bearing with a new one.

- 3) Apply thread lock to the screws, and install the retainers by tightening them.

: Thread lock cement 99000-02110
 (THREAD LOCK CEMENT SUPER 1022 or equivalent)

**L7-P400F right crankcase**

- 1) Install the bearings with the special tool.

CAUTION

Use the suitable size attachment for each bearing.

Special tool

(A): 09913-70110 (Bearing installer set)



- 2) Apply thread lock to the screws, and tighten them.

: Thread lock cement 99000-02110
 (THREAD LOCK CEMENT SUPER 1022 or equivalent)



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Marco Cascella



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