

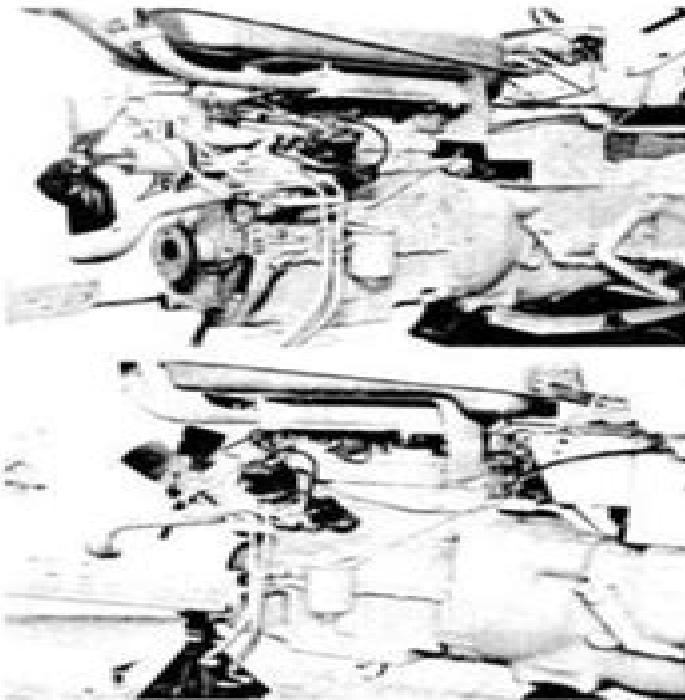


Fig. 11 — Left Side View of Gasoline Engine Attached to Transmission and Separated from Front Axle

Refer to Figs. 10 and 11.

- a. Disconnect electrical wire from fuel tank sending unit.
- b. Shut off fuel and disconnect fuel line at sediment bowl.
- c. Remove fuel tank.
- d. Remove air inlet tube and disconnect the rear of the throttle control rod from its cross-shaft arm. This rod may also be disconnected from the throttle control lever to prevent possible damage.
- e. Disconnect the choke cable from the carburetor.
- f. Disconnect the tachometer cable and the electrical wiring from the starter motor. Remove starter.
- g. Disconnect the hydraulic lines between the engine driven pump and the steering hand pump. Either remove these lines, or reposition them so they will not interfere with engine removal.

- h. Remove the hydraulic lines crossing over to left side of engine.
- i. Disconnect water temperature sending unit from engine.
- j. Attach a suitable hoist to the engine. Allow the hoist to support the weight of the engine and carefully remove bolts and cap screws attaching engine to transmission case.

NOTE: If engine is being removed from the Instant Reverse Transmission, insert guide studs (approximately 6 inches long) in transmission case at both sides of the engine. These guide studs should be installed before all of the cap screws (securing engine and transmission) are removed. Damage to the pump drive lugs on the torque converter may occur, if guide studs are not used.

- k. Carefully separate engine from transmission case. Remove clutch or torque converter from engine flywheel.

ENGINE INSTALLATION

NOTE: If unit has been subjected to extremely heavy loads and stress, visually check the mating surface between the engine and transmission adapter for evidence of separation. Also check the accessible adapter-to-engine bolts for tightness (tightening torque of these bolts is 32-36 ft.-lbs.). If any of these bolts are found to be loose, remove the adapter and inspect the dowel pins for damage. (Loose bolts will allow the adapter to "work" and may ruin the dowel pins. This will require careful realignment of the adapter plate to the engine and the installation of new, oversized dowel pins.)

1. IF MANUAL SHUTTLE TRANSMISSION IS INSTALLED:

- a. Check that clutch is properly installed on engine. Use clutch aligning tool, MPN 713, to insure that clutch will properly align with transmission input shaft.

2. IF INSTANT REVERSE TRANSMISSION IS INSTALLED:

- a. Check that torque converter is properly installed on engine. Always use guide studs to make certain that engine and transmission are in perfect alignment.

NOTE: Guide studs approximately 6 inches long are to be inserted into transmission case. Engine must then be piloted carefully over studs or damage to the torque converter pump drive lugs may occur.

- b. Place the impeller hub drive lugs on the torque converter in a horizontal position and the drive lugs on the transmission pump in a vertical position.
- c. Mark one fin on the converter assembly with

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Keep on Truckin': 40 Years on the Road Mick Rennison, 2016-03-16 Did the Good Old Days ever really exist Mick Rennison is not so sure After miraculously passing his test in an Atkinson Borderer way back in 1974 Mick drove in the days when crooks and con men seemed to run the haulage industry And Mick worked for most of them Earning crap wages from arrogant bosses with the constant threat of your P45 hanging over your head he learned his trade through trial and error many trials and lots of errors His career took him all over Europe and Scandinavia taking musical shows to Norway JCBs to Greece and supermarket deliveries down to Gibraltar Driving for a variety of firms he double manned trucks with his wife Jo for nearly 10 years Along the way he has been blown over in high winds outwitted hijackers and held hostage by striking Spanish drivers Now living on a narrow boat on the Grand Union Canal Mick is approaching retirement and reflects on his varied career With humour and not a little sarcasm he concludes that as good as those days were he certainly wouldn't want to go back

The Long Haul Pioneers Ashley Coghill, 2020-02-01 It all started in 1964 when two friends gave up promising medical careers to embark upon a journey which few hardened truckers would have considered In so doing they were solely responsible for creating the first long haul overland route across Europe and deep into the Middle East to Kabul The men had started the Middle East Run was to become a phenomenon in the road haulage industry an image which it still holds today This book is about the company founded by one of those men from its fledgling days as Asian Transport to the thriving Astran Cargo Services Ltd that it is today In this book Ashley Coghill documents the complete history of the company to date with the focus predominantly on the early days when the men were fighting for something and revelling in the adventure These early long haul drivers would think nothing of a 10 000 mile round trip to Iran or the Arabian Gulf and being stranded at 6 000 feet on a mountain pass with temperatures below 40 was just all in a day's work Ashley Coghill has an immense enthusiasm for his subject and has given his research total dedication He has also tracked down past and present employees to gather first hand information which he has illustrated with over 300 carefully selected images The end result is a detailed comprehensive and fascinating account of an extraordinary company

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