SPECIFICATIONS

HYDRAULIC PUMP-MF PART NO. 191 191 M91

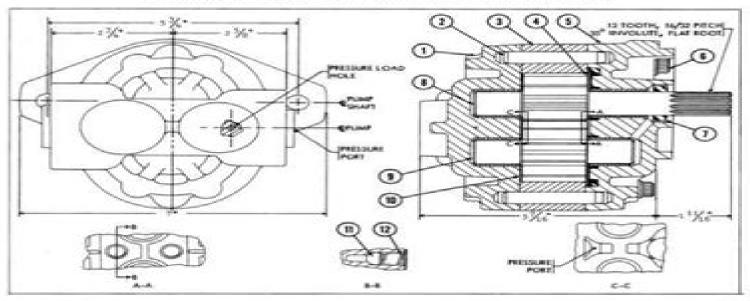


Fig. 2 - Hydraulic Pump - MF Part No. 191 191 M91

	tight - represent themp - and their time to the contract to	
2. State Far (2/16" - 2/1/9") 3. Center State	6. Drophrege, Beck-Up and Premetter Geokets, Diophrege Seal 7. Shaft Seal 5. Peter Plane 5. Peter Plane 8. Copinson (Tile Below)	sentile 11. Smel Ball (Dheck) sentile 12. Oneck Spring
Manufacturer's Part	t No. (Cessna)	L 20112 - 1 DJH
Direction of Rotation	n (facing pump shaft end)	Counterclockwise
Mounting Bolts		E "B" size (1/2")
Inlet Port (suction) .		1-5/16" - 12 JIC
Outlet Port foressur	re)	1-1/16" - 12 JIC
Displacement		n. per revolution
Gallonage:		
1800 rpm		5 gpm @ 2000 psi
2000 rpm		4 gpm @ 2125 psi
2200 rpm		28. 5 gpm @ 0 psi
Measurement of Gea	ar Shafts in Bearing Areas	inimum . 873 inch
Measurement of Gea	ar Widths Minim	num 1, 517 inches
Measurement of Gea	ar Pockets (center body) Maxim	num 2, 107 inches
	ift Bearings (inner diameter) Ma	

SERVICE BRIEFS

- Pump diaphragm and thrust plate must be installed with bronze side toward gear faces.
 - 2. Thrust plate's mid-section cut-away must be on suction side of pump.

Massey Ferguson Manual 200

Ying Liu

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