

Fig. 11 - Bucket Cylinders - MF 200 Industrial Loader

- | | |
|---|--|
| 1. Hose - To Head-End Port | 4. Crossover Hose - Between Head-End Ports |
| 2. Hose - To Rod-End Port | 5. Bucket "Dump" Cylinders |
| 3. Crossover Hose - Between Rod-End Ports | 6. Grease Fittings |

ends are connected to the "knee sections" of the lift arms. The cylinder rods are hollow and contain a port at the rod-end to provide for connection into the hydraulic circuit of the control valve. (Refer to Fig. 7 to trace the lift cylinders hydraulic circuit.)

f. The two bucket (dump) cylinders (No. 5, Fig. 11) are 2-1/2 inch bore, double-acting hydraulic cylinders with a stroke of 15-3/16 inches and an over-all closed length of 26 inches.

The bucket cylinders are installed along the forward portion of the lift arms, with the head-ends of the cylinders connected to the lift arms and the rod-ends connected to the bucket. (Refer to Fig. 7 to trace the bucket cylinders hydraulic circuit.)

g. Various lengths of hose and tube assemblies, in conjunction with the necessary connecting fittings, are used to provide the means of transporting the hydraulic oil between the major components of the hydraulic system.

Refer to Part 4 within this section of the manual under the heading "Hoses and Tubes" to trace the proper routing of the hose and tube assemblies.

LUBRICATION

Proper lubrication of the loader with a good grade of general purpose lithium soap grease (conforming to MF Specification M-1111) is necessary to reduce wear of the lift arm pivot points and at the bucket cylinders rod-end connection.

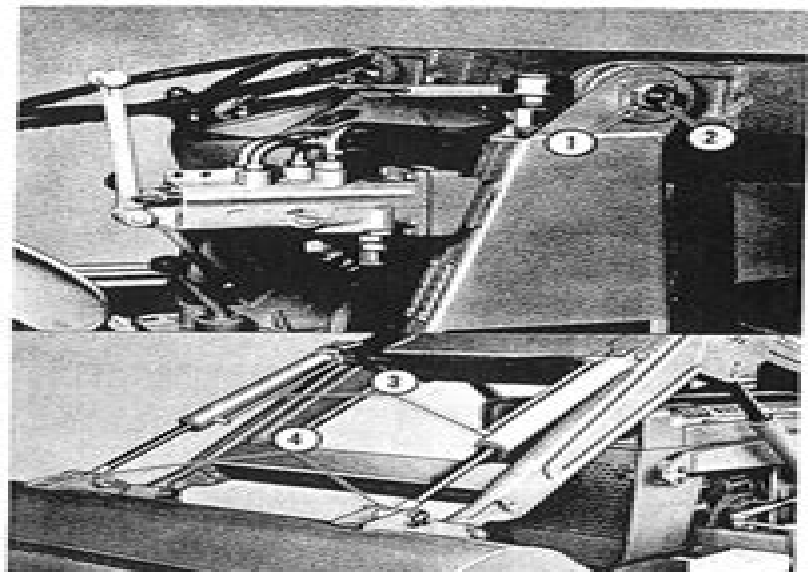


Fig. 12 - Lubrication Points

- | | |
|---|--|
| 1. Nut - Lift Arm Pivot Bolt | 3. Bucket Cylinders |
| 2. Grease Fitting - Lift Arm Pivot Bolt (RHT) | 4. Grease Fittings - Bucket Cyl. Rod-End |

NOTE: Lithium soap grease should not be mixed with sodium soap greases (formerly recommended for chassis lubrication) or other non-lithium soap greases.

1. Lubricate the grease fitting (No. 2, Fig. 12) in both lift arm pivot bolts (connecting the lift arms to both of the loader side frames), using a pressure grease gun and the recommended type grease.

2. Lubricate the grease fittings (No. 4, Fig. 12) located in the rod-end of each bucket cylinder, using a pressure grease gun and the recommended type grease.

3. Whenever the front-mounted loader hydraulic pump (shown in Fig. 9) is removed from the tractor, the pump's leading gear shaft and the inner diameter of the pump drive shaft coupling may be coated with a good grade of molybdenum disulfide grease - 3 to 5%. Also, when the pump drive shaft is removed from the pulley adapter, the threaded portion of the drive shaft may also be coated with this type grease.

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The American City Arthur Hastings Grant, Harold S. Bittenheim, 1965 *MF 40 Tractor/digger/loader Workshop Service Manual* Massey-Ferguson (Aust.) Ltd, 1979* **Massey-Ferguson TE 20 Service Manual** Massey-Ferguson, 19??
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