



Fig. 11 — Left Side View of Gasoline Engine Attached to Transmission and Separated from Front Axle

Refer to Figs. 10 and 11.

- a. Disconnect electrical wire from fuel tank sending unit.
- b. Shut off fuel and disconnect fuel line at sediment bowl.
- c. Remove fuel tank.
- d. Remove air inlet tube and disconnect the rear of the throttle control rod from its cross-shaft arm. This rod may also be disconnected from the throttle control lever to prevent possible damage.
- e. Disconnect the choke cable from the carburetor.
- f. Disconnect the tachometer cable and the electrical wiring from the starter motor. Remove starter.
- g. Disconnect the hydraulic lines between the engine driven pump and the steering hand pump. Either remove these lines, or reposition them so they will not interfere with engine removal.

- h. Remove the hydraulic lines crossing over to left-side of engine.
- i. Disconnect water temperature sending unit from engine.
- j. Attach a suitable hoist to the engine. Allow the hoist to support the weight of the engine and carefully remove bolts and capscrows attaching engine to transmission case.

NOTE: If engine is being removed from the Instant Reverse Transmission, insert guide studs (approximately 6 inches long) in transmission case at both sides of the engine. These guide studs should be installed before all of the capscrows (securing engine and transmission) are removed. Damage to the pump drive lugs on the torque converter may occur, if guide studs are not used.

- k. Carefully separate engine from transmission case. Remove clutch or torque converter from engine flywheel.

ENGINE INSTALLATION

NOTE: If unit has been subjected to extremely heavy loads and stress, visually check the mating surface between the engine and transmission adapter for evidence of separation. Also check the accessible adapter-to-engine bolts for tightness (tightening torque of these bolts is 32-36 ft.-lbs.). If any of these bolts are found to be loose, remove the adapter and inspect the dowel pins for damage. (Loose bolts will allow the adapter to "work" and may ruin the dowel pins. This will require careful realignment of the adapter plate to the engine and the installation of new, oversized dowel pins.)

1. IF MANUAL SHUTTLE TRANSMISSION IS INSTALLED:

- a. Check that clutch is properly installed on engine. Use clutch aligning tool, MFN 753, to insure that clutch will properly align with transmission input shaft.

2. IF INSTANT REVERSE TRANSMISSION IS INSTALLED:

- a. Check that torque converter is properly installed on engine. Always use guide studs to make certain that engine and transmission are in perfect alignment.

NOTE: Guide studs approximately 6 inches long are to be inserted into transmission case. Engine must then be piloted carefully over studs or damage to the torque converter pump drive lugs may occur.

- b. Place the impeller hub drive lugs on the torque converter in a horizontal position and the drive lugs on the transmission pump in a vertical position.
- c. Mark one fin on the converter assembly with

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