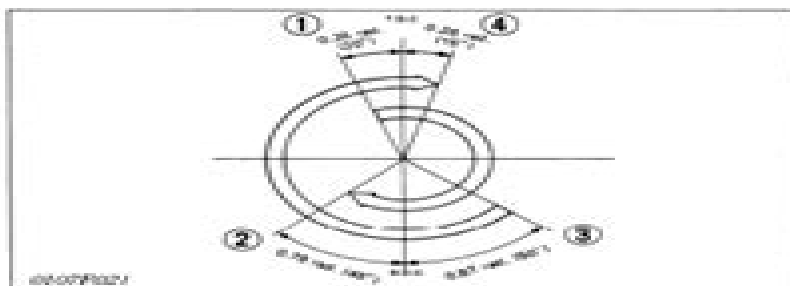


[8] INLET AND EXHAUST VALVES

The valve and its guide for the inlet are different from those for the exhaust.

Other parts, such as the spring (6), spring retainer (5), collet (4), stem seal (2), and cap (1) are the same for both the inlet and exhaust.

- (1) Cap
- (2) Stem Seal
- (3) Valve Guide
- (4) Collet
- (5) Spring Retainer
- (6) Spring
- (7) Inlet Valve
- (8) Exhaust Valve

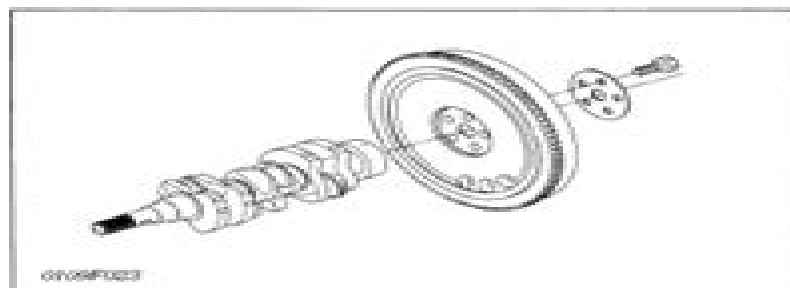


[9] VALVE TIMING

The timing for opening and closing the valve is extremely important to achieve effective air intake and sufficient gas exhaust.

The appropriate timing can be obtained by aligning the marks on the crank gear and the cam gear when assembling.

Inlet valve open (1)	0.35 rad. (20°) before T.D.C.
Inlet valve close (2)	0.79 rad. (45°) after B.D.C.
Exhaust valve open (3)	0.87 rad. (50°) before B.D.C.
Exhaust valve close (4)	0.26 rad. (15°) after T.D.C.



[10] FLYWHEEL

The flywheel stores the rotating force in the combustion stroke as inertial energy, reduces crankshaft rotating speed fluctuation and maintains the smooth rotating conditions.

The flywheel periphery is inscribed with the marks showing fuel injection timing mark and top dead center mark ITC.

The flywheel has gear teeth around its outer rim, which mesh with the drive pinion of the starter.

- (1) Crankshaft
- (2) Flywheel
- (3) Flywheel Screw

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Willys Motors, Inc

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the Willys Motors, Inc text.

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