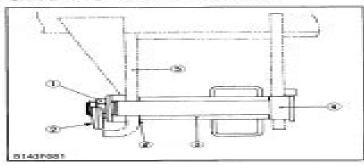
[2] REAR AXLE

CHECKING AND ADJUSTING



Rear Axile End Play

- Jack up the rear of frame.
- 2. Measure the clearance (f) between the rear axie (3) and rear axle support (5).
- 3. If the measurement exceeds the allowable limit, adjust the nut (1).

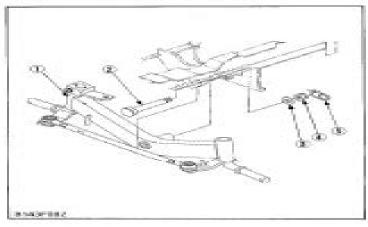
 When festening the center pin (4), first tighten the nut (1) until the rear axie can turn smoothly, then loosen the nut the nearest pin hole is reached, and finally put the spring lock pin in position.

Rear axio and play	Pertory spec	0.1 to 0.4 mm
	At Compare to be Limited	3.9 919

- \$15 BACK
- \$20. Spring Look Pin. 150 Separ Audio

- 641 Cemper Pin
- 081 Rear Avrille Support

DISASSEMBLING AND ASSEMBLING



Separating Bear Axle

- 1. Support the frame with a jack.
- 2. Remove the spring lock pin (5), and unscrew the
- 3. Tap out the center pin (2) reverse and separate the rear axie (1) from the frame.

(When reassembling)

- When fasten the center ain (2), first tighten the nut (4) until the rear axie can turn smoothly, then loosen the nut until the nearest pin hole is reached, and finally put the spring lock pin (S) in position.
- After reassembling the rear axie, inject grease. until it comes out.
- Dist. Belleville Audie
- (2) Cember We.
- CO. Plain Washer

- 050. Spring Lock Pin.

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