

		Typical Current Range (amps)				
		Direct Current (DC)	Alternating Current (AC)			
		DCEN	70% Penetration		(50/50) Balanced Wave A	
Tungsten Diameter	Gas Cup Inside Diameter	Ceriated, Thoriated, Lanthanated	Pure	Ceriated, Thoriated, Lanthanated	Pure	Ceriated, Thoriated, Lanthanated
0.040	#5 (3/16 in.)	15-18	20-60	15-80	10-30	20-60
0.060 (1/8 in.)	#5 (3/16 in.)	70-150	50-100	70-150	30-80	60-120
0.093 (3/32 in.)	#8 (1/2 in.)	150-250	100-160	140-235	0-130	100-180
0.125 (1/2 in.)	#8 (1/2 in.)	250-400	150-200	225-325	15-18	160-250

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Scott C. Dulebohn

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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