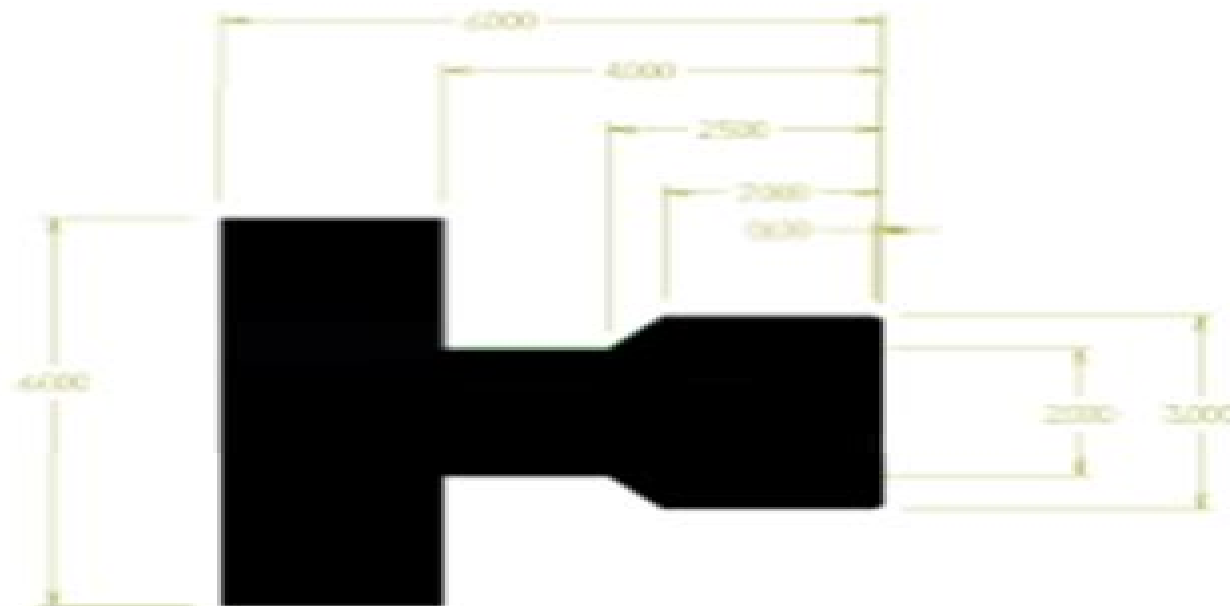


### G71 Rough Pocket Turning Cycle Program Example For FANUC Series Controls

The following program is an example of the G71 rough turning cycle. This cycle will work on a part that has a steadily increasing or decreasing diameter(s) with a pocket.

Please note that the G71 Pocket Cycle may require the Multiple Repetitive Canned Cycles II option, depending on the machine control configuration.

In this example we will utilize the G71 rough turning cycle to produce a 3.0" diameter turn that is 2.0" long and has 2.0" diameter pocket that is 2.0" long from a 6" diameter workpiece. Consider the drawing below:



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**A Loxley**



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