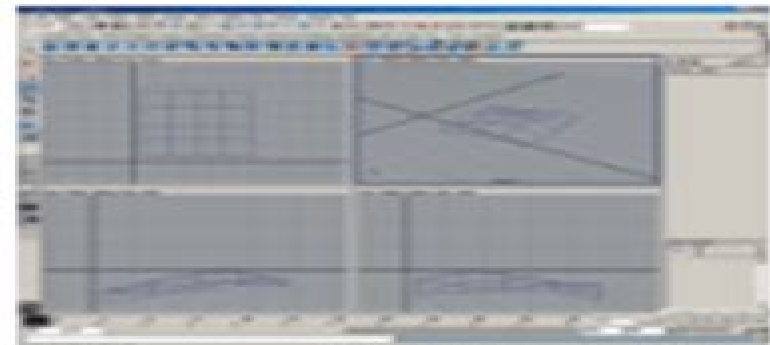


MasterCAM Surfacing Tutorial

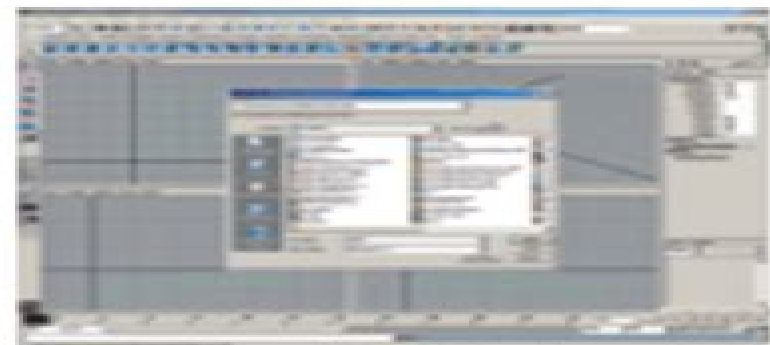
'Surfacing' is a machining operation in which a 3D-contoured surface is carved from a block of stock material through a series of cuts. Typically this is done in two operations, a 'Rough' pass and a 'Finish' pass. The purpose of the 'Rough' pass is to remove as much material in as quick of time as possible, this is typically done with a large bit and gives a rough contoured feature to the material. Often the process is stopped after the 'Rough' process, and if the roughing operation is done with a small enough bit the surface smoothness may be suitable for many applications. If a smoother finished surface is desirable a second series of cuts can be made with a smaller bit at a tighter tolerance giving a smooth polished surface. This tutorial covers the basic operations needed to do a 'Rough' tool path based on a generic 3D surface.

Surface Creation

- 1) The creation of an appropriate surface for machining is the first step in the 'Surfacing' operation. As you prepare your surface the modeling environment should be set so the Z-axis is vertical and the working units are inches/feet. The optimal surface for machining is NURBS based, this can be created in Maya, Rhino or Solidae. The surface should be placed with the highest point on the surface is just below the XY plane. The mill will treat the XY plane as the top of the material, anything above the XY plane will not be cut. The part should also be positioned entirely in the positive XY quadrant (upper right quadrant) of the axis.
- 2) Once you have modeled a surface it must be exported as a file in IGES format. If possible it is suggested you select the individual elements to be CNC milled and export only those pieces, avoiding the exporting of lights, cameras, other objects, etc.



Preparing the surface in X, Y and Z



Exporting the surface as an IGES file

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Table of Contents Mastercam User Manual Surfacing 9

1. Understanding the eBook Mastercam User Manual Surfacing 9
 - The Rise of Digital Reading Mastercam User Manual Surfacing 9
 - Advantages of eBooks Over Traditional Books
2. Identifying Mastercam User Manual Surfacing 9
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mastercam User Manual Surfacing 9
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mastercam User Manual Surfacing 9
 - Personalized Recommendations
 - Mastercam User Manual Surfacing 9 User Reviews and Ratings
 - Mastercam User Manual Surfacing 9 and Bestseller Lists
5. Accessing Mastercam User Manual Surfacing 9 Free and Paid eBooks
 - Mastercam User Manual Surfacing 9 Public Domain eBooks
 - Mastercam User Manual Surfacing 9 eBook Subscription Services
 - Mastercam User Manual Surfacing 9 Budget-Friendly Options

6. Navigating Mastercam User Manual Surfacing 9 eBook Formats
 - ePub, PDF, MOBI, and More
 - Mastercam User Manual Surfacing 9 Compatibility with Devices
 - Mastercam User Manual Surfacing 9 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mastercam User Manual Surfacing 9
 - Highlighting and Note-Taking Mastercam User Manual Surfacing 9
 - Interactive Elements Mastercam User Manual Surfacing 9
8. Staying Engaged with Mastercam User Manual Surfacing 9
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mastercam User Manual Surfacing 9
9. Balancing eBooks and Physical Books Mastercam User Manual Surfacing 9
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mastercam User Manual Surfacing 9
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mastercam User Manual Surfacing 9
 - Setting Reading Goals Mastercam User Manual Surfacing 9
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mastercam User Manual Surfacing 9
 - Fact-Checking eBook Content of Mastercam User Manual Surfacing 9
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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