

2. Remove retaining ring securing front camshaft. Discard retaining ring.
3. Remove spacer from front camshaft. Do not mix front and rear camshaft spacers. Front spacer is 0.100 in. (2.54 mm) thick.
4. Using a colored marker, mark one of the links of the secondary cam chain. Maintaining the original direction of rotation during assembly may prolong service life.
5. Slide camshafts and secondary cam chain out of cam support plate.
6. Remove secondary cam chain from cam sprockets.

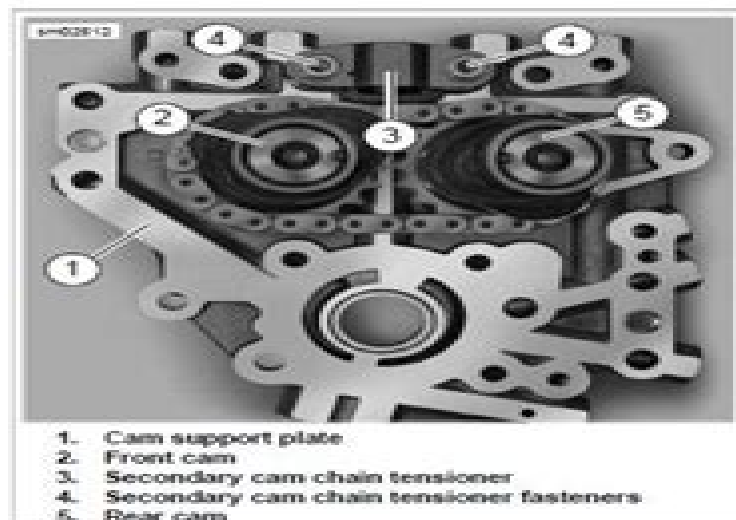


Figure 3-96. Camshafts

Installation

1. See [Figure 3-97](#). Align timing marks on teeth of secondary cam sprockets.

NOTE

Do not mix camshafts during installation. The rear camshaft, which can be identified by the splined shaft, must go into the hole at the rear of the cam support plate.

2. Place the secondary cam chain around the sprockets of both the front and rear camshafts while keeping the timing marks (3) in alignment. To maintain the original direction of rotation, be sure that the mark placed on the chain link during disassembly is visible during installation.

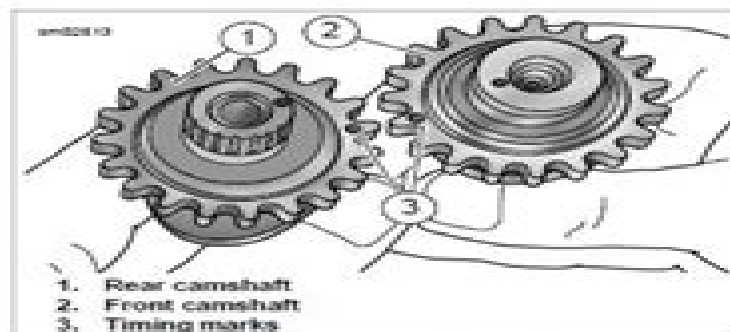


Figure 3-97. Camshaft Timing Marks

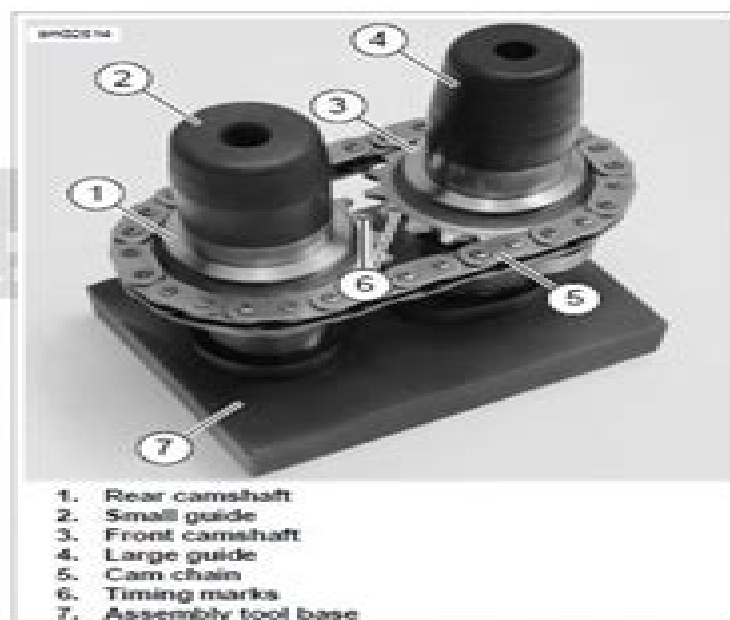


Figure 3-98. Camshaft Assembly Tool

3. See [Figure 3-98](#). Obtain CAMSHAFT ASSEMBLY TOOL (Part No. HD-47956). Place crankcase side of camshaft/cam chain assembly into assembly tool base (7) while maintaining cam timing mark (6) alignment.
4. Place small guide (2) on rear camshaft (1). Place large guide (4) on front camshaft (3).

Harley Blackline Shop Manual

John Haynes



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Table of Contents Harley Blackline Shop Manual

1. Understanding the eBook Harley Blackline Shop Manual
 - The Rise of Digital Reading Harley Blackline Shop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Harley Blackline Shop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Harley Blackline Shop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Harley Blackline Shop Manual
 - Personalized Recommendations
 - Harley Blackline Shop Manual User Reviews and Ratings
 - Harley Blackline Shop Manual and Bestseller Lists

5. Accessing Harley Blackline Shop Manual Free and Paid eBooks
 - Harley Blackline Shop Manual Public Domain eBooks
 - Harley Blackline Shop Manual eBook Subscription Services
 - Harley Blackline Shop Manual Budget-Friendly Options
6. Navigating Harley Blackline Shop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Harley Blackline Shop Manual Compatibility with Devices
 - Harley Blackline Shop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Harley Blackline Shop Manual
 - Highlighting and Note-Taking Harley Blackline Shop Manual
 - Interactive Elements Harley Blackline Shop Manual
8. Staying Engaged with Harley Blackline Shop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Harley Blackline Shop Manual
9. Balancing eBooks and Physical Books Harley Blackline Shop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Harley Blackline Shop Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Harley Blackline Shop Manual
 - Setting Reading Goals Harley Blackline Shop Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Harley Blackline Shop Manual
 - Fact-Checking eBook Content of Harley Blackline Shop Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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