

**Test Questions for Introduction to Industrial Maintenance
IMA 100: 3 Hours**

1. Machine reliability can always be improved with additional resources.
True False
- 2-7. Match the following terms to their definitions.
2. D___ Predictive A. Maintenance activity to correct inoperable equipment.
3. F___ Overhaul B. Maintenance activity to address machine deficiencies.
4. A___ Breakdown C. Maintenance activities that typically replace parts designed to wear prior to affecting machine performance.
5. B___ Corrective D. Maintenance activities that involve the use of advanced detection technologies.
6. E___ Compliance E. Examples would include maintenance activities centered around federally regulated processes.
7. C___ Preventative F. Complete machine rebuild.
8. What are the typical roles of an organization's CMMS?
A. Spare parts inventory, management guidelines, work request generation, and material safety.
B. Spare parts inventory, maintenance history, resource leveling, and work request generation.
C. Management guidelines, material safety, time cards, and company operating procedures.
D. All of the above.
E. None of the above.
9. The metric system is based on multiples of 10. True False
10. Most machinery made in the United States is based on the standard system. True False
11. One inch is equal to:
A. 2.54 mm.
B. 25.4 cm.
C. 25.4 mm.

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Mechanical Aptitude Test Study Guide Darcy West, 2025-03-12 Have you ever wondered how the machines that power our world actually work From the cars we drive to the machines that shape our industries understanding mechanical systems is crucial in today's technology driven world Whether you're preparing for a mechanical aptitude test looking to enhance your engineering knowledge or simply curious about how mechanical systems function this book provides the essential foundation you need to grasp core mechanical principles and apply them with confidence This guide takes you on a journey through the world of mechanics offering a thorough exploration of the key concepts every engineer technician or aspiring professional needs to understand From simple machines like levers and pulleys to complex systems involving hydraulics pneumatics and thermodynamics this book covers a wide range of topics with easy to understand explanations and real world applications Designed with the learner in mind this book features step by step explanations of mechanical concepts such as force work energy and motion You'll discover how mechanical advantage works how gears and pulleys transfer power and the principles behind heat transfer and fluid mechanics Every section is packed with practical examples and insightful exercises that help you apply theory to practice preparing you for any mechanical aptitude test or real world engineering challenge Whether you're an aspiring mechanical engineer a student preparing for exams or someone interested in DIY mechanical projects this book provides the knowledge you need to succeed The practice exams and problem solving exercises throughout will help you test your understanding and ensure you're fully prepared to tackle mechanical aptitude tests and beyond In addition to fundamental concepts the book dives into the workings of hydraulic and pneumatic systems explores the science behind thermodynamics and explains the mechanics of electrical circuits and power tools You'll learn how these systems are applied in real world industries like automotive construction manufacturing and more With practical examples from the field this book emphasizes how theoretical knowledge translates into tangible hands on applications If you're a beginner or an experienced professional looking to refresh your knowledge this guide will serve as an indispensable resource offering both foundational knowledge and practical insight into the world of mechanical systems Build your skills boost your confidence and unlock the potential to excel in your mechanical endeavors *Trade and Industrial Education*

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