

Fig. 12 — LEFT-HAND VIEW OF GAS ENGINE SEPARATED FROM FRONT AXLE SUPPORT

- Pressure Lines Between Power Steering Pump and "Shuttle" Valve
- 2. Sediment Bowl
- 3. Starter Motor:

ported in a manner that will not allow it to "tip" (fall) forward when it is separated from the engine.

- c. Position a floor jack (of adequate capacity) under transmission case, just behind engine. Use this jack to maintain alignment of engine to front axie support during the "split".
- d. Tractors with Instant Reverse Transmission, disconnect the hydraulic lines from the transmission oil cooler.
- Remove the bolts securing both sides of the engine to the front axle support.
- Carefully separate front axle support from engine (move it out of the way).
 Remove spacers between engine and front axle supports.

If gasoline engine is installed in tractor:

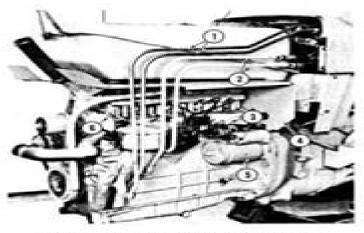


Fig. 13 — LEFT-HAND VIEW OF GAS ENGINE SEPARATED FROM FRONT AXLE SUPPORT

- Pressure Lines to Power Steering Cylinders
- 7. Pressure Lines from Power Steering Pump
- 3. Wire to Starter Switch (from coil)
- 4: Heat Shield
- S. Starter Motor
- 6. Temperature Indicator Sending Unit

 Separate the gasoline engine from the transmission as follows: Refer to Figs. 10, 11, 12 and 13.

- Disconnect electrical wire from fuel tank sending unit.
- Shut off fuel and disconnect fuel line at sediment bowl.
- c. Remove fuel tank.
- Disconnect electrical wiring from starter and remove starter motor.
- Remove temperature indicator sending unit from engine and pull it rearward, free of heat shield. Also disconnect the oil pressure line from right side of engine.
- Remove air inlet tube and disconnect the rear of the throttle control rod from its belicrank.

Massey Ferguson 50 Service Manual

Ensheng Dong

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