

SPECIFICATIONS **HYDRAULIC PUMP—MF PART NO. 191 191 M91**

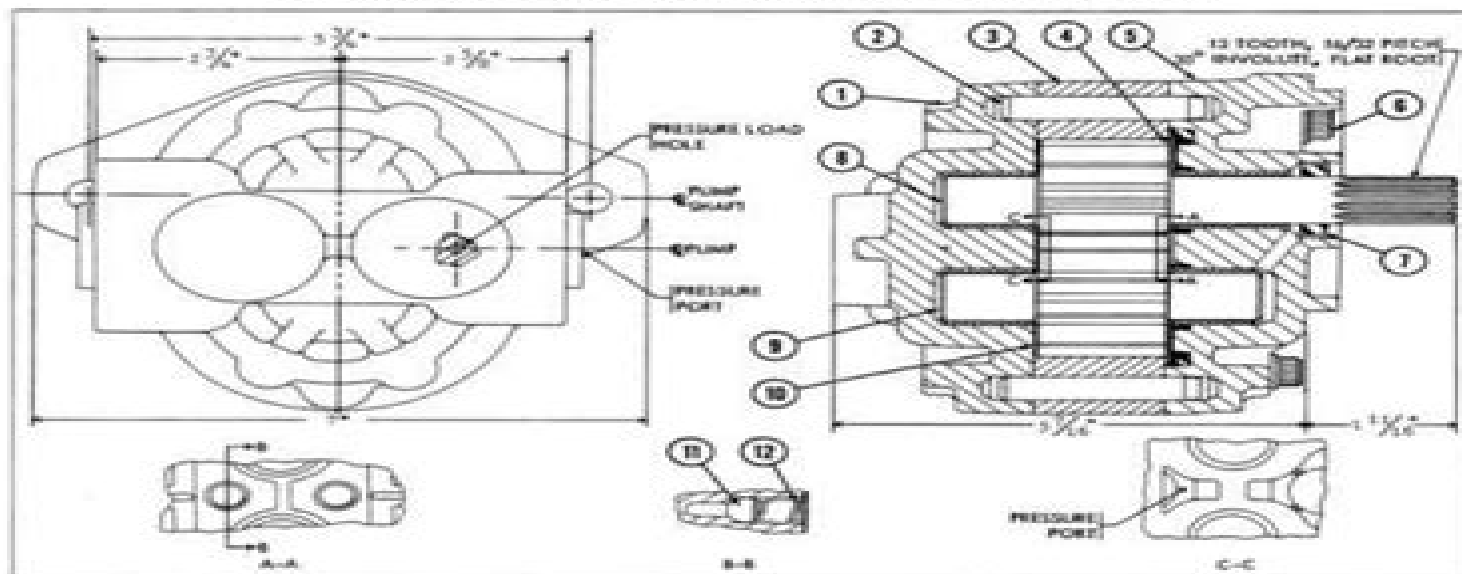


Fig. 2 - Hydraulic Pump - MF Part No. 191 191 M91

- | | | | |
|-------------------------------|--|------------------------|------------------------|
| 1. Base Plate | 4. Diaphragm, Back-Up and Pressure Sealers, Diaphragm Seal | 7. Shaft Seal | 10. Thrust Plate |
| 2. Drive Pin (1/16" x 2 1/2") | 5. Drive Pin | 8. Drive Gear Assembly | 11. Steel Ball (Check) |
| 3. Cover Seal | 6. Cap screws (Tie Bolts) | 9. Inlet Gear Assembly | 12. Check Spring |

Manufacturer's Part No. (Cessna)	L 20112 - 1 DJH
Direction of Rotation (facing pump shaft end)	Counterclockwise
Mounting Bolts	2 SAE "B" size (1/2")
Inlet Port (suction)	1-5/16" - 12 JIC
Outlet Port (pressure)	1-1/16" - 12 JIC
Displacement	3.02 cu. in. per revolution
Gallageage:	
1800 rpm	23.5 gpm @ 2000 psi
2000 rpm	24 gpm @ 2125 psi
2200 rpm	26.5 gpm @ 0 psi
Measurement of Gear Shafts in Bearing Areas	Minimum .873 inch
Measurement of Gear Widths	Minimum 1.517 inches
Measurement of Gear Pockets (center body)	Maximum 2.107 inches
Measurement of Shaft Bearings (inner diameter)	Maximum .879 inch
Tie Bolt Torque	40-45 ft.-lbs.

SERVICE BRIEFS

1. Pump diaphragm and thrust plate must be installed with bronze side toward gear faces.
2. Thrust plate's mid-section cut-away must be on suction side of pump.

Massey Ferguson Manual 200

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