

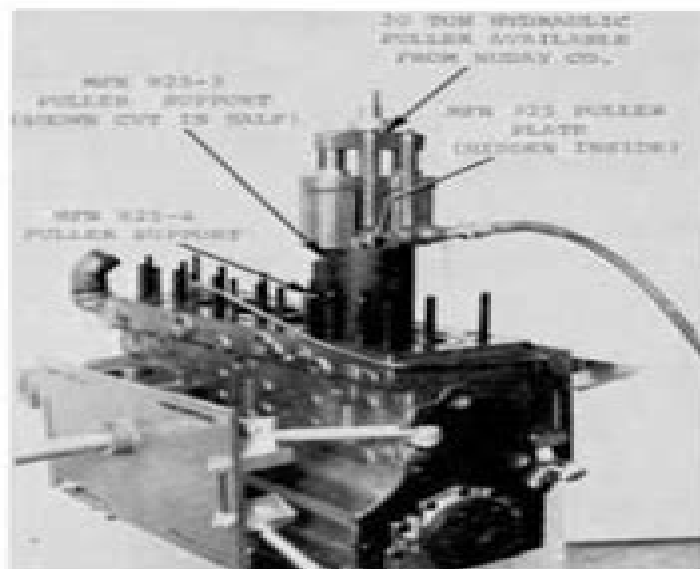


FIG. 1 — PULLING CYLINDER LINERS FROM ENGINE

Engine Component Features

Listed below are a number of component features incorporated within the MF 1100 and MF 1135 Diesel engines. This information will assist the serviceman in identifying certain specifications and procedures required for this engine where variations are mentioned within the Service Manual.

CYLINDER BLOCK AND LINERS

The cylinder liners are made of special cast iron and are flanged. When replace-

ment of liners is required, use existing Special Tool M/F 325 Puller Plate to remove the original worn liners. This puller plate is available from Nuday Co., and is a part of the special tool kit required for servicing MF 1100 and MF 1130 Tractors. Fig. 1 shows the puller plate being used with hydraulic puller equipment.

The cylinder block is cored with special coolant passages for improved coolant flow.

CYLINDER HEAD AND RELATED PARTS

The cylinder head is secured to the block with both studs and cap screws. The head

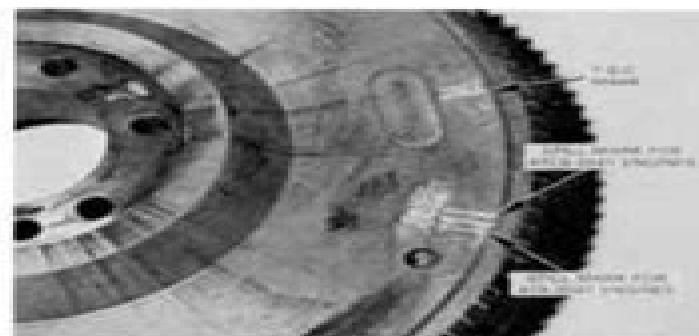


FIG. 3 — FLYWHEEL TIMING MARKS (FLYWHEEL REMOVED TO SHOW MARKS MORE CLEARLY)

is provided with special coolant passages. ATC 3541 heads are equipped with replaceable intake and exhaust valve seat inserts.

The cylinder head gasket is of the steel laminated type and should be fitted with a light coating of sealing compound.

Inner and outer valve springs of standard load are used with all intake and exhaust valves.

The rocker arms are equipped with replaceable bushings.

PISTONS AND RINGS

The pistons are fitted with four rings as shown in Fig. 2. The top three rings are of the one-piece type and are chrome plated. The bottom ring consists of an expander and two chrome plated side rails.

CRANKSHAFT

The main bearing and connecting rod journals on the ATC 3541 crankshaft are special nitride hardened whereas the ATC 3541 crankshaft journals are induction hardened.

The flywheel is secured to the crankshaft by six cap screws. Engine timing marks are provided on the flywheel. See Fig. 3.

A rubber bonded damper is secured to the front crankshaft pulley.

The rear crankshaft oil seal is a spring-loaded lip-type seal. See Fig. 4.

TIMING GEARS AND INJECTION PUMP DRIVE

The engine idler gears and hubs are of the standard duty type.

The injection pump drive is of the heavy-duty type and is referred to in the Service Manual as "Hydraulic Wormwheel Assembly". See Fig. 5.

The front crankshaft oil seal must be installed 0.220-0.280 inch below front face of timing gear housing (case). See Fig. 6.

LUBRICATION SYSTEM

The engine oil temperature is maintained within safe operating limits by an oil cooler located within the bottom of the radiator.

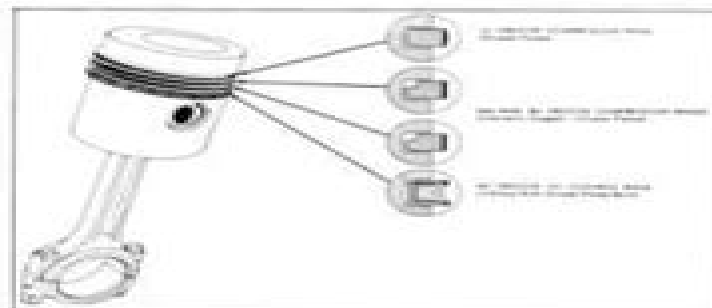


FIG. 2 — ATC 3541 AND ATC 3541 PISTON RING ARRANGEMENT

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M Tight



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