

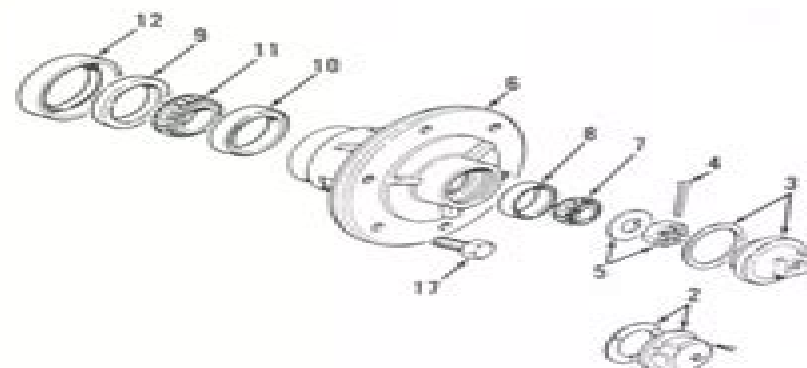
# FRONT AXLE SYSTEM (TWO-WHEEL-DRIVE)

## FRONT AXLE ASSEMBLY AND STEERING LINKAGE

### Two-Wheel-Drive Models

**1. WHEELS AND BEARINGS.** To remove front wheel hub and bearings, first raise and support the front axle extension, then unbolt and remove the tire and wheel assembly. Remove cap (2 or 3—Fig. 4), cotter pin (4), castellated nut (5), washer and outer bearing cone (7). Slide the hub assembly from spindle axle shaft. Remove dust shield (12), seal (9) and inner bearing cone (11). Drive bearing cups (8 and 10) from hub if renewal is required. Pack wheel bearings liberally with a multi-purpose lithium based grease. Reassemble by reversing disassembly procedure. Tighten castellated nut (5) to a torque of 80 N·m (60 ft.-lbs.), then back nut off to the nearest hole and install cotter pin (4). Be sure to install cap (2 or 3) securely.

**2. TRACK ROD AND TOE-IN.** All models are equipped with hydrostatic steering. On 362 models, a single track rod connects the left and right steering arms which are attached to the steering spindles. On 365-398 models, the two track rods are attached to



**Fig. 4—Exploded view of wheel hub typical of two-wheel-drive models.**

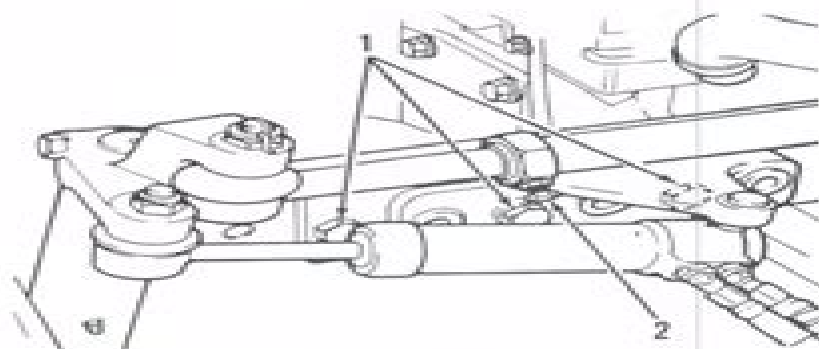
- |                                  |                            |
|----------------------------------|----------------------------|
| 2. Hub cap                       | 8. Outer bearing cup       |
| 3. Hub cap                       | 9. Seal                    |
| 4. Cotter pin                    | 10. Inner bearing cup      |
| 5. Castellated nut & tang washer | 11. Inner bearing cone     |
| 6. Hub                           | 12. Dust shield            |
| 7. Outer bearing cone            | 17. Wheel retaining screws |

each end of the hydrostatic steering rod, which is located between the steering arms. The track rod of all models assures that both left and right wheels turn in unison and the distance between ends of track rod establishes front wheel toe-in.

Ends of track rod are automotive type and should be renewed if wear is excessive. The procedure for removing and installing ends is self-evident. Recommended toe-in is 0-5 mm (0-3/16 inch) for all models. Toe-in should be measured between the wheel rims on center line of axle, parallel to ground, at front and rear of wheels. Rotate wheels and remeasure to be sure that wheels are not bent giving incorrect reading.

Front wheel tread width is adjustable to seven different widths by relocating axle extensions and changing length of track rod using the preexisting attachment holes.

On 362 models, axle extension and hydrostatic steering cylinder bracket retaining screws (1—Fig. 5) should be tightened to 180-230 N·m (135-170 ft.-lbs.) torque. Tighten track setting screw (2) to 45-55 N·m (33-40 ft.-lbs.) torque before tightening locknut. Note that spacers are used on the outer screws between steering cylinder brackets and axle extensions when axle width is at the four widest settings. To make small toe-in adjustments, remove track adjusting screw (2) from left end of track rod, loosen rod end clamp bolt on right end, then turn center section of track rod until toe-in is correct. Reinstall track adjusting screw (2) and tighten rod end clamp bolt to 45-55 N·m (33-41 ft.-lbs.) torque.



**Fig. 5—View of axle left end typical of 362 model. Track adjusting screw and locknut (2) and cylinder bracket and axle extension screws (1) must be properly installed and tightened.**

# Massey Ferguson Mf390 Series Tractor Service Repair Manual

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