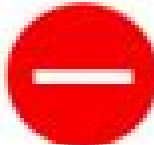
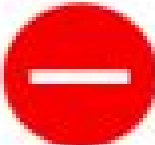
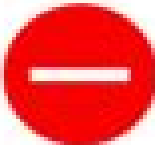


RULES FOR ADDING INTEGERS

Signs of Integers	Operation to Use	Answer Sign	Quick Example
 + 	Add	Positive (+)	$4+3=7$
 + 	Add	Negative (-)	$(-5)+(-3)=-8$
 + 	Subtract	Use the SIGN of the integer with BIGGER absolute value	$6+(-2)=4$
 + 	Subtract		$(-9)+(4)=-5$

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web operating manual open the chamber cover and fill up 4 5 litres of hydraulic oil no 68 unscrew the hydraulic air bolt start the machine by pressing green push button as soon as the machine starts after 4 5 strokes air entrapped in pipe will be released with oil from airbolt now tighten the air bolt function of hydraulic starts

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return stroke typically power hacksaws are stationary devices but some handheld models are also

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