

# OPERATING MANUAL

[illegible]

**Shield-Arc®  
SA-200-F163**  
**DC Arc Welding Power Source with  
CONTINENTAL F163 ENGINE**



**Type:** K-6090-SB  
**Model:** SA-200-F163  
(Code 8023 up)  
**Type:** K-6090-SM  
(Codes 7276 to 8017)  
(For Codes below 7276  
see LMI-7000-A)

This manual covers equipment which is obsolete and no longer in production by The Lincoln Electric Co. Specifications and the availability of optional features may have changed.

## DAMAGE CLAIMS

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**SAFETY DEPENDS ON YOU**

Lincoln arc welding equipment is designed and built with safety in mind. However, your overall safety can be increased by proper installation . . . and thoughtful operation on your part. **DO NOT INSTALL, OPERATE OR REPAIR THIS EQUIPMENT WITHOUT READING THIS OPERATING MANUAL AND THE ARC WELDING SAFETY PRECAUTIONS ON THE INSIDE FRONT COVER.** And, most importantly, think before you act and be careful.

# Lincoln Sa 200 F163 Service Manual

**Ford Motor Company**



## **Lincoln Sa 200 F163 Service Manual:**

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