

# Classic® 300D

## Excellent for Pipelines, Construction and Maintenance

The Classic® 300D is popular throughout North America for pipeline, construction and maintenance welding. It features proven, simple and rugged construction, along with Lincoln's well-known pure DC generator design for excellent performance on pipe. The Classic® 300D is offered with a choice of 4-cylinder, water-cooled industrial diesel engines from Perkins® and Kubota®. The Classic® 300D includes 3,000 watts of AC generator power to run grinders and lights. CV wire welding can be added with the optional Wire Feed Module. Also choose from several packages available with trailers.

### Processes

Stick, TIG, MIG<sup>™</sup>, Flux-Cored<sup>™</sup>, Gouging



*Kubota® model shown*

### Output



### Input



**CUSTOM  
ARC**  
Cut In The Right Arc, Right Now

## Advantage Lincoln

- **Pure DC Generator Welding Output**
  - Produces the welding arc preferred by pipeline operators and contractors for precise code consistency!
- **All Copper Windings**
  - Enhances arc stability for a really smooth, high performance arc.
- **Custom Arc® Dial**
  - Dial is the right arc, right now! Kubota® model includes 150 RPM high idle OCV adjustment for enhanced fine tuning on pipe. (See inside) (Not available on Perkins® model)
- **Five Current Ranges with Overlap**
  - For stick welding and other processes where slope control is desired. Fine-tuning within each range.
- **300 Amps Output @ 60% Duty Cycle**
  - Welds up to 7/32" (5.6 mm) Fleetweld® 5P+, cellulosic and Excalibur® low hydrogen electrode.
- **Reliable Industrial Diesel Engines**
  - 4-Cylinder, water-cooled, 1800 RPM Perkins or Kubota engines run smooth and quiet.
  - Standard engine gauges allow you to monitor performance at a glance.

## TECHNICAL SPECIFICATIONS

| Product Name  | Rated Output<br>Current/Volts/Duty Cycle    | Output Range             | Engine Model                              | No. of Cyl. | HP & Speed (rpm) | Dimensions<br>H x W x D<br>Inches (mm)    | Net Weight<br>(lbs., kg)                        |
|---------------|---|--------------------------|---|-------------|------------------|---|---|
| Classic® 300D | 250A DC / 30V / 100%<br>300A DC / 32V / 60% | 40-350 DC-<br>3000 watts | Perkins® 404C-22<br>Diesel<br>EPA Tier 4i | 4           | 32.7 @ 1800      | 45.5 x 24.0 x 65.0<br>(1156 x 610 x 1651) | 1324 (604)<br>w/ Wire Feed<br>Module 1389 (630) |
|               |   |                          | Kubota® V2403M<br>Diesel<br>EPA Tier 4i   | 4           | 32.5 @ 1800      | 45.5 x 24.0 x 66.5<br>(1156 x 610 x 1707) | 1329 (602)<br>w/ Wire Feed<br>Module 1364 (619) |

(\*) With Wire Feed Module. Rated at 300 amps, 35 volts at 60% duty cycle, 325 amps, 34 volts at 35% duty cycle.

# Lincoln 300d Diesel Welder Repair Manual

**WJ Hussar**



## **Lincoln 300d Diesel Welder Repair Manual:**

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