AC/DC 225/125

Tackle More Tasks with AC/DC

Select DC polarity for extremely stable arc action or out-of-position welding with Lincoln' Fleetweld' SP+. Choose AC polarity for welding on heavier plate, greater deposition or taster travel speeds with Lincoln" Fleetweld" 35. Great choice for stick welding on mild steel, low alloy and stainless steels as well as cast iron and hardfacing for maintenance, repair and light fabrication projects.

- 40-225 amps AC and 30-125 amps DC stepped output control is enough for 3/16" (4.8 mm) mild steel general purpose electrode diameters and select 5/32" (4.0 mm) diameter electrodes.
- Weld 56 gauge sheet metal to heavy plate on mild steel. low alloy stainless, cast iron and hardfacing applications.
- · Includes integrated input power cable with plug and receptable for wall-requiring.
- Three-year warranty on parts and labor.



Processes

Contract Car | St. | Impact Car | 12 | 12 | 12 |

Unit besteader.

- · Insulated electrods holder and STATE OF THE PARTY IN
- . Meavy duty work clump and cable
- Mulphal Weister's Guide
 Input Cable with integrated plug. and receptable

Key Options

- * KIND Wheel Kin
- . More aptions at and of section

Literature.

E2.66

President Marrie	Preduct Number	Input Power Voltage Phase/Herts	Rated Output Current/Woltage/Duty Cycle	Input Current IP Rated Sulput	Dutput Range	M x W x D Inches (mm)	Med Weight: Tes-(kg)
A000 225/125	K129/	236146	AC RISASSVOSNA DC RISASSVOSNA	AC SSA DC SSA	40-335 Amps AC Max. OCV 75V 30-135 Amps OC Max. OCV 73V	34 x 17.25 x 12 (810 x 428 x 205)	(56.3)
AG/00 205/125	K1298	2257-50	AC 225A25W15% DC 125A25W15%	AC 56A DC 41A	50-250 Angs AC Max GOV 76V 35-135 Angs GC Max GOV 66V		103 (55.8)

Idealarc 250

Basic Industrial Stick Welding

The Idealarc" 250 delivers up to 300 amps AC (250 amps DC) for stick welding in vocational education, industrial production, maintenance and regair or farm shop environments.

- Pleaty of output 300 amps AC and 250 amps DC is enough. for up to 1/4" (6.4 mm) diameter of some stick electrode types.
- · Run every type of stick electrode, including cellulosic and low hydrogen, and those for stainless steel, handlacing and cast iron applications.
- Easy to use full range continous central provides precise. command of heat input in the welld.
- · Stackable case design can be stacked up to three high to save valuable floor space.
- . Three-year warranty on parts and labor.



- Soon
- · Grangery

Output 25 | 1 Input 24 25 25

- Key Options K1094-1 Power Factor
- Capacitor Kit 160 Hut
- KB06 Undercarrage
- K704 Accessory Kit, 400 Amp. K330-2 TIG Module
- · More aptions at end of section

Uterstore

B-27 TOTAL

Predect. Name	Product Number	Input Power Yuttage Phase/Horts	Rated Dutput Current/Waltage/Duty Cycle	Rated Dutget	Output Range	MarWall Inches (mm)	Not Weight Sec.(kg)
lotestars* 200	K 1050-7	208/2004081-90	RC 250A-30V-30% DC 350A-30V-30%	95-96-45A	35-300 Amps AC Max. OCY. 72V 40-250 Amps DC Max. OVC. 70V	27 v 19 v 21.5 (1886 × 453 v 546)	(709)
	K1080-8	250 460 575 1-80		86.45/54X			
	\$1994.3 \$1994.4	380-415-500-150 230-385-185-150		55/46/50A 86/55/45A			

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Katrin Zwirglmaier

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