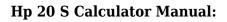


Hp 20 S Calculator Manual

Thomas Griffiths



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web r z m i n $3\ 8\ r$ a $0\ 95\ r$ z m a x $14\ 5\ r$ a $0\ 75$ converting between ra and rz is not a good engineering practice it is always recommended to measure according to the method in which surface roughness is indicated on the drawing as you can see in the below graphs the inaccuracy grows in higher r a r z values

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web ra roughness average in microinches or microinches rms root mean square in microinches cla center line average in microinches rt roughness total in microns n new iso grade scale numbers cut off length length required for sample

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