

**NOTE:** If the Clutch/Brake Assembly is installed during assembly with a roller pin and chain as shown in Fig. 10, the roller pin is not required.



Figure 8 Recommended Roller Assembly

Buy-On Part: 822-0053 (roller pin)  
or 822-0054 (roller pin)

Available from: (911) Service Tool  
(911) Service Tool

**NOTE:** Roller head screw must be inserted into crankshaft and before inserting roller to prevent damage to roller head shaft.

**STEP 40**  
Remove the 2 Shoulder Screws and Pressure Springs. Then remove the Brake Plate (Fig. 14).



Figure 9 Shoulder Screws & Spring Removal

1. Brake Plate

**STEP 41**  
Remove the Actuator Bearing Assembly (Fig. 10).



Figure 10 Actuator Bearing Assembly

**STEP 42**  
Remove the Actuator & Arm Assembly. This will assist removal of the Clutch/Brake Housing. The roller pin is not required.



Figure 11

**NOTE:** It may be necessary to use a roller pin (the type shown in Fig. 10) to remove the Actuator & Arm Assembly.

Clutch/Brake Reassembly and Installation \_\_\_\_\_

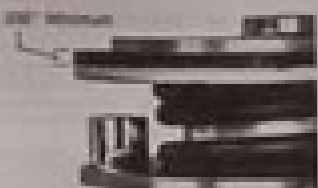
Pre-assembly Inspection \_\_\_\_\_

Carefully inspect all components for signs of damage or excessive wear.

**NOTE:** Most problems with excessive bearing wear are caused by improper roller pin, roller engagement or a loss of lubrication.

**SAFETY WARNING:** Clutch/Brake Unit must be replaced if needed for any reason for 100% or less use following instructions.

SAFETY WARNING: \_\_\_\_\_



**NOTE:** Clutch/Brake Unit components (except bearing hardware) are not available as service items. If any part or parts are unsuitable for reuse or if the Clutch/Brake Assembly was damaged during disassembly, the entire Clutch/Brake Unit must be replaced.

Clean and inspect crankshaft. Use grinding paper to prepare crankshaft for Clutch/Brake Unit installation.

Insulation Procedure \_\_\_\_\_

**SAFETY WARNING:** Apply Loctite 4271 to all pin hardware during assembly.

**STEP 43**  
Pre-assemble the Actuator & Arm into the Clutch/Brake Housing. Then position the Actuator Shaft into the Arm as shown in Fig. 10.



Figure 12 Clutch/Brake Unit Pre-assembly

1. Actuator & Arm Assembly
2. Actuator Shaft
3. Clutch/Brake Housing

**STEP 44**  
Fit the assembly onto the engine with the Actuator Arm through the Engine Mounting Plate as shown in Fig. 13.

INSULATION PREPARATION \_\_\_\_\_



Figure 13 Correct Actuator Arm Location

**STEP 45**  
Install the Actuator Bearing & Retainer Assembly and the Brake Plate.

**NOTE:** Arrow on Brake Plate must point toward exhaust ports (Fig. 14).

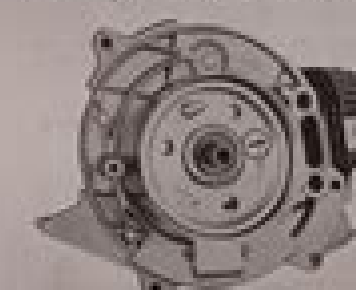


Figure 14 Correct Brake Plate Position

**STEP 46**  
Install the 2 Shoulder Screws and Pressure Springs. Tighten to 15 ft. lbs. (140 in. lbs.).

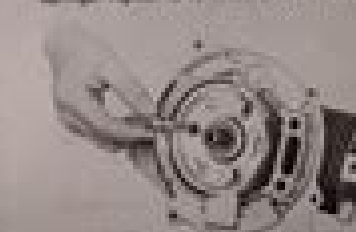


Figure 15 Shoulder Screws & Spring Installation

# Lawn Boy Service Manual Free

**Puja Mehta**



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