Cost Accounting and ERP





- Scheduler creates jobs
- Inventory issue material to job
- Operator clocks into shift
- 4. Operator clocks into job
- Operator marks operation complete (5-15 ops per job)
- 6. Operator marks job complete
- 7. Operator clocks out of shift
- ERP applies burden on basis of labor hours, snowballs in material
- Reconcile and rework all calcs endlessly

Before value stream costing at PVA, our number of annual ERP transactions (each taking a minute to complete) was counted in the <u>millions</u> and we had continuous problems with compliance and mistakes.

Lean Accounting Case Studies

Elizabeth R. Ransom, Maulik S.

Joshi, Scott B. Ransom, David B. Nash

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