

# Lean Six Sigma Final Exam With Complete Solutions.

1979 - Motorola - Answer Motorola developed the new standard and created the methodology of Six Sigma.

Six Sigma - Answer A strategy to improve process quality by identifying and eliminating defects and minimizing variation.

Goal of Six Sigma - Answer To attain less than 3.4 Defects Per Million Opportunities (DPMO).

- Increase quality
- Improve processes
- Improve efficiency

Sigma - Answer A statistical term to designate the standard deviation (or spread) of the mean of a process.

-A metric indicating how well the process is performing in a business or manufacturing system.

Six Sigma vs. Traditional Approach - Answer Traditional Approach

1. Define - Identify a Practical Problem
2. Improve - Come up with a Practical Solution

Six Sigma Approach

1. Define - Identify a Practical problem
2. Measure - Convert it into a Statistical Problem
3. Analyze - Come up with a Statistical solution
4. Improve - Convert it into a Practical Solution
5. Control - Maintain the problem

What's so special about six sigma approach compared to traditional approach? -

Answer Six Sigma approach involves a statistical problem and a statistical solution.

$Y=f(x)$  - Answer  $Y \rightarrow$  Goal (CTQ)

$X \rightarrow$  Root Cause of Problem(s)

-To get results, control  $X$  to control  $Y$

DMAIC - Answer A methodology for improving the existing processes.

-Improvement initiative

Define Phase - Answer Defines the project goals and customer deliverables.

-It sets the direction and expectation of the six sigma project.

Key Steps in the Define Phase - Answer 1. Identify customers and project CTQ by listening to the VOC.

# Lean Six Sigma Final Exam

**L Reisser**



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