

15 - Cylinder head, valve gear

1 - Cylinder head

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- "1.5 Removing and installing vacuum pump", page 109
- "1.6 Checking compression", page 109

1.1 Assembly overview - cylinder head

1 - Cylinder head gasket

- Remove
- Cylinder head gasket identification
[s.page.92](#)
- Remove coolant and engine oil after replacing

2 - 10 Nm

- Insert with locking fluid, locking fluid - (Electron) part catalogue (075-640)

3 - Hall sender - G40

- For camshaft position
- Removing and installing
[s.page.106](#)

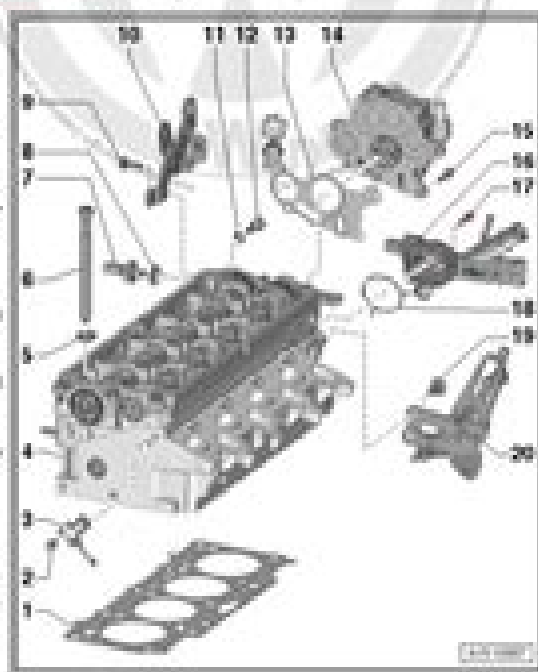
4 - Cylinder head

- Removing and installing
[s.page.92](#)
- To prevent damage to glow plugs, always place cylinder head on a soft foam surface after removal
- Check for distortion
[s.page.91](#)
- Must not be reworked
- Before installing, check that the fast down screws for centring cylinder head on cylinder block are fixed
- Remove coolant and engine oil after replacing

5 - Washer

6 - Cylinder head bolt

- Remove
- Sequence when loosening [s.page.91](#)
- Specified torque and tightening sequence [s.page.92](#)



7 - Oil pressure switch - IP1 - 20 Nm

- Switch pressure 0.2 to 0.8 bar
- Removing and installing [s.page.112](#)
- Checking [s.page.112](#)

8 - Seal

- Remove

9 - 20 Nm

10 - Engine lifting eye

11 - Seal

- Remove

12 - 20 Nm

13 - Seal

- Remove

14 - Vacuum pump

- Removing and installing [s.page.109](#)

15 - 10 Nm

16 - Union

- For coolant hoses
- With coolant temperature sensor - G40

17 - 8 Nm

18 - Seal

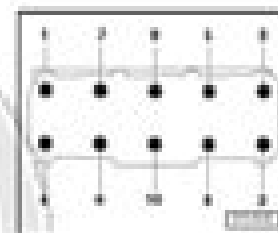
- Remove

19 - 20 Nm

20 - Engine lifting eye

Observe sequence when loosening cylinder head bolts

- Loosen the cylinder head bolts in the sequence 1 to 19

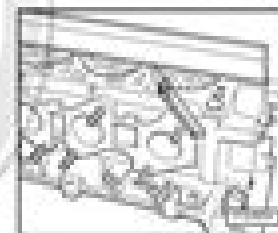


Checking cylinder head for distortion

- Use straight edge and feeler gauge to measure cylinder head for distortion at several points
- Max. permissible distortion 0.1 mm



Cylinder heads for TCR engines must not be reworked



Golf Vi Workshop Manual

Wolfgang Guggemos

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

Golf Vi Workshop Manual:

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