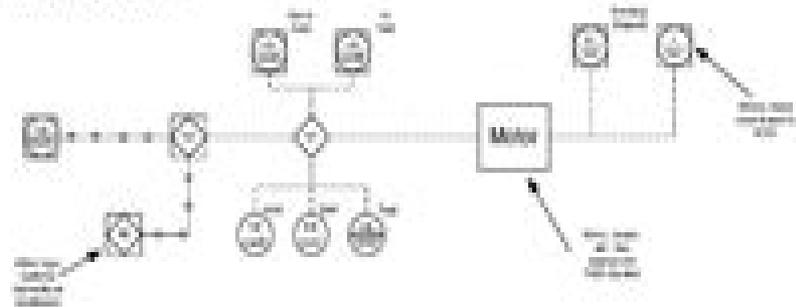


ALL INTERLOCKING AND  
PROTECTION IS TO BE  
DONE IN ACCORDANCE WITH  
THE MOTOR MANUFACTURER'S  
REQUIREMENTS

**Typical PMD Representation**

See page 10 for more information



**Standard Motor Control Logic –  
Field HOA**

Rev. (Spring = 11/2015)

# Guide To Drawing Sama Logic Diagrams

**Clarence T. Jones**



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