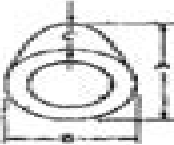





# MAINTENANCE SPECIFICATIONS ENGINE

Item	Standard	Limit
Cylinder head: Warp limit	---	0.03 mm
Cylinder: Bore size Out of round limit	70.000-70.005 mm ---	70.1 mm 0.03 mm
Camshaft: Cam dimensions Intake "A" "B" "C" Exhaust "A" "B" "C" Camshaft runout limit	 36.545-36.645 mm 30.021-30.121 mm 6.524 mm 36.547-36.647 mm 30.067-30.167 mm 6.48 mm ---	36.54 mm 29.92 mm --- 36.45 mm 29.97 mm --- 0.03 mm
Cam chain Cam chain type/No. of links	DID SC-A-0404A SDH/104	---
Rocker arm/rocker armshaft: Rocker arm inside diameter Rocker shaft outside diameter Rocker arm-to-rocker armshaft clearance	12.000-12.018 mm 11.981-11.9991 mm 0.009-0.012 mm	12.03 mm 11.995 mm ---
Valve, Valve seat, Valve guide: Valve clearance (cold) Valve dimensions	IN EX 0.08-0.12 mm 0.16-0.20 mm	--- ---
 "A" head diameter "B" face width "C" seat width "D" margin thickness Stem outside diameter Guide inside diameter	 Face Width IN EX IN EX IN EX IN EX IN EX IN EX	 33.9-34.1 mm 28.4-28.6 mm 3.394-3.960 mm 3.394-3.960 mm 0.9-1.1 mm 0.9-1.1 mm 0.8-1.2 mm 0.8-1.2 mm 5.975-5.990 mm 5.960-5.975 mm 6.000-6.012 mm 6.000-6.012 mm --- --- --- --- 5.94 mm 5.92 mm 6.05 mm 6.05 mm

# Gs Moon Repair Manual

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