

# SECONDARY CHAIN AND SPROCKET

## GENERAL

The rear wheel sprocket is bolted to the rear wheel. Replacement procedures are given in section 2.

The transmission sprocket is located on the mainshaft between the primary chain housing and the transmission case.

## ADJUSTMENT (Figure 6-4)

1. Loosen the axle nut (1).
2. With the motorcycle upright, the transmission in neutral and with normal rider weight (one or two persons) on the vehicle, check for proper chain adjustment at the lower span midway between sprockets. A properly adjusted chain should have 1/2-5/8 in. free up and down movement midway between the transmission sprocket and the rear wheel sprocket on all models except FXST. The FXST chain model should have 1 1/8-1 1/4 in. movement.
3. If the chain adjustment is not correct, turn the adjusting nuts (7) clockwise to tighten the chain and counterclockwise to loosen the chain. Turn each adjusting nut an equal number of flats or turns to keep the rear wheel in alignment.

Rear axle must remain parallel with swing arm pivot shaft. See VEHICLE ALIGNMENT PROCEDURE in section 2. Check the vehicle alignment.

4. When adjustment is completed, tighten axle nut (3) to 60-65 ft-lbs torque.

### NOTE

Once the chain adjusters have reached their limit and proper chain adjustment can no longer be achieved, replace rear chain.

## LUBRICATION

### Normal Conditions

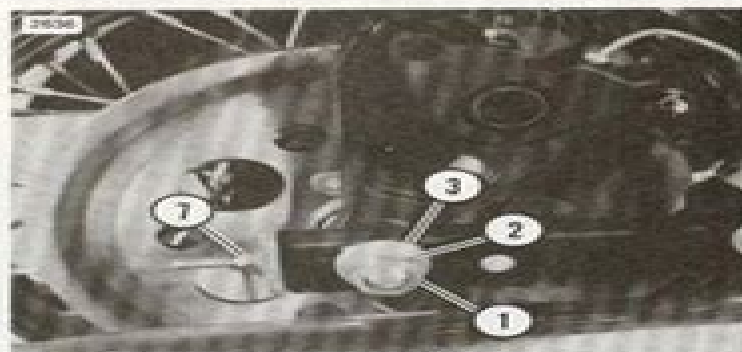
Brush dirt off chain and lubricate chain with Harley-Davidson CHAIN SPRAY or CHAIN LUBE PLUS.

If the motorcycle is operated under extremely dusty or dirty conditions, thorough cleaning and lubrication of the rear chain may be advisable from time to time. See Unusual Conditions.

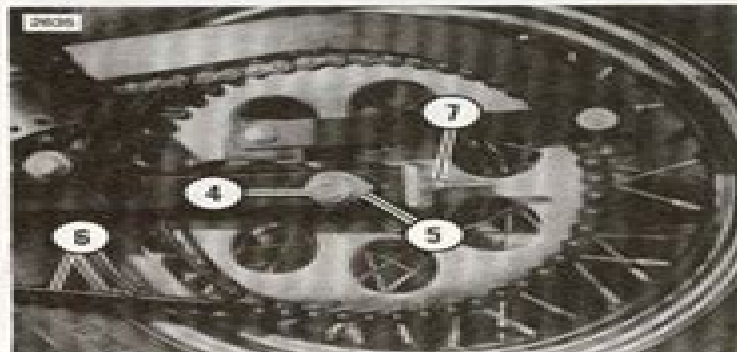
### Unusual Conditions

If motorcycle is operated under extremely dusty conditions, additional lubrication of the rear chain may be advisable from time to time. Lubricate as follows:

1. Remove the rear chain as described in REMOVAL.
2. Soak and wash the chain thoroughly in a pan of solvent such as kerosene.



1. Axle nut
2. Lockwasher
3. Washer
4. Axle



5. Spacer
6. Debris deflector
7. Axle adjusting nuts

Figure 6-4. Adjusting Rear Chain

# Harley Davidson 1990 Flstf Service Manual

**EW Minium**



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