

6. ADJUSTMENTS

6.1 DRIVE CHAIN AND BELTS

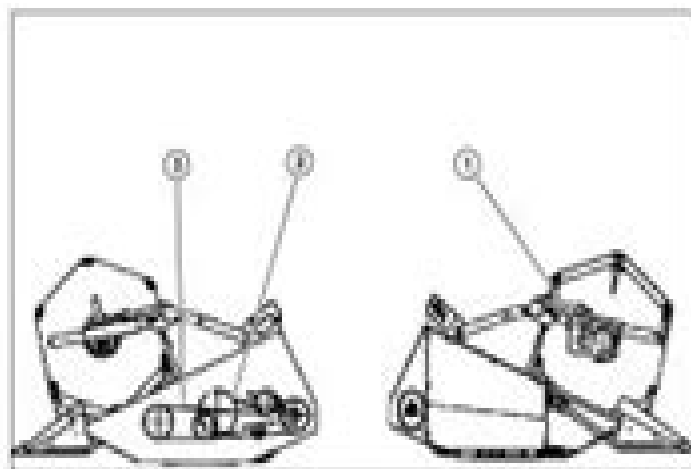


Fig. 1

- 1. Main drive chain
- 2. Table auger drive chain
- 3. Table drive belt

IMPORTANT! Check the drive chain and belt tension after 10 operating hours or daily.



CAUTION Carry out adjustments only when the machine is stationary, taking the following precautions:

- Engage the parking brake.
- Lower the working table to the ground or secure it safely in the raised position, using the safety stops.
- Switch off the engine, apply the handbrake and remove the ignition key before leaving the operator seat.

ADJUSTMENTS

HEEL DRIVE CHAIN - Fig. 2

The chain is correctly tensioned when a load of 30 N is applied in the centre of the lower pin causes a deflection of 2-4 mm.

The chain tension can be adjusted by moving the hydraulic motor (1) backwards.

Proceed as follows:

- a) Remove the internal and external guards.
- b) Loosen the two screws (2) and the nut (3).
- c) Tighten the nut (3) until the required tension is reached.
- d) Align the two screws (2) and the nut (3).
- e) Refit the internal and external guards.



Fig. 2

TABLE AUGER DRIVE CHAIN - Fig. 3

The chain is tensioned with the tensioner (1), which can be rotated after loosening the screws (2).

The adjustment is correct when a deflection of 10 mm is provided by applying a load of 30 N on the part chain.

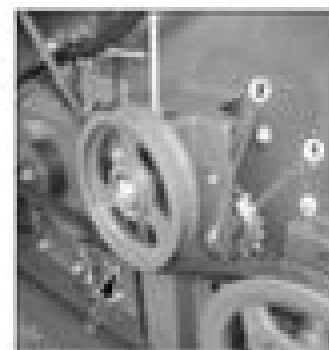


Fig. 3

AUGER DRIVE BELT - Fig. 4

To tension the belt, adjust the nut that controls the position of the tensioner rod (1), after loosening the screws (2).

The belt is correctly tensioned when a load of 30 N on the part chain causes a deflection of 3-4 mm.

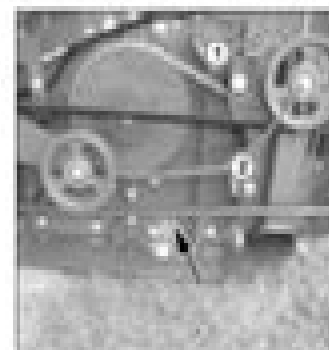


Fig. 4

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