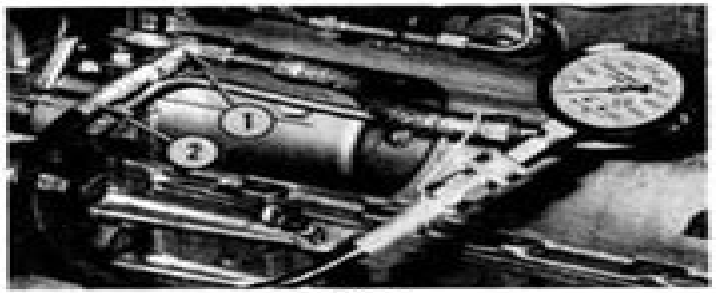

FIG. 1

CHECKING PUMP PRESSURE

1. Set parking brake, then lower loader and backhoe to ground (or use supports and lock pins).

2. Connect a 2000 psi (minimum range) gauge into pressure line, (upper port on pump body). Fig. 1 with D31 adapter, 1, and D19 HP hose assembly, 2.

3. Check oil level in reservoir, run engine, turn wheels against stop to blow relief valve. Take readings (oil at 150° F.).

a. At 2000 engine rpm, 1650 psi.

b. At 500 engine rpm, 1100 psi. Stop engine, disconnect gauge and reconnect lines if pressure is satisfactory. Refill reservoir.

4. Approximate flow at 2000 erpm is 5.6 gpm and .9 gpm at 600 rpm.

NOTE: These flow rates are for pumps in new condition. Used pumps may be expected to have flow rates of 4.5 and .7 gpm.

5. Pump relief valve, 1, is adjustable. Turn clockwise to increase pressure, counterclockwise to decrease. Refer to Fig. 2. Tighten lock nut. Replace valve if correct setting cannot be made.

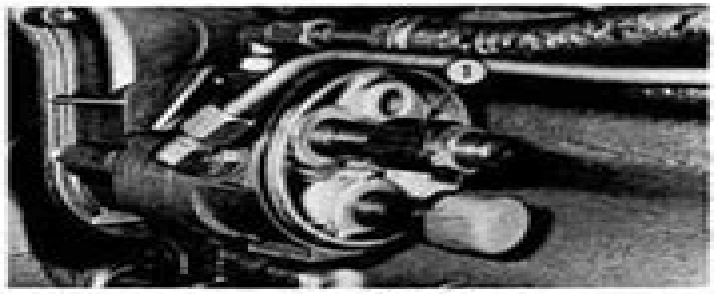

FIG. 2

SYMPTOM CHART

Symptom	See Possible Cause
Manual but no power steering	A
No steering action	A,C,D,E
Hard steering action	A,B,D,E
Excessive free-play in steering wheel	B,C,D
Foaming oil	B,C,F
Slow, erratic steering action	A,B,D
Power but no manual steering	D,E
Steering wheel has a "kick-back"	G

POSSIBLE CAUSES OF STEERING SYSTEM MALFUNCTIONS

A. Inoperative or malfunctioning steering pump. Repair or replace pump.
B. Low or improper type oil. Fill to filler opening.
C. Air in system. Replace faulty hoses or tighten connections.
D. Inoperative or malfunctioning hydrostatic hand pump. Repair or replace hand pump.
E. Steering pump relief valve dirty, worn or improperly adjusted. Correct as necessary.
F. Air leaking into suction line. Tighten connection.
G. Hydrostatic hand pump improperly timed. Time as instructed.

FILLING AND REMOVING AIR FROM SYSTEM

1. Fill pump reservoir with lubricant such as Permatran®.

2. If lines, steering control unit and cylinders are dry, crank engine, but do not start engine to begin filling system. Refill reservoir and repeat.

NOTE: Never operate starter motor more than 30 seconds at a time without pausing to allow it to cool for at least two minutes. Overheating, caused by excessive cranking will seriously damage starter motor.

3. Set brakes, start engine, run at idle briefly while turning steering wheel left and right to stops. Do not blow relief valve. Stop engine, refill reservoir, restart and repeat turning and refill procedure until oil level remains at bottom of filler plug.

4. Check for leaks.

Massey 40b Repair Manual

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