

TESTING AND TROUBLE-SHOOTING



FIG. 1

CHECKING PUMP PRESSURE

1. Set parking brake, then lower loader and backhoe to ground (or use supports and lock pins).
2. Connect a 2000 psi (minimum range) gauge into pressure line, upper port on pump body, Fig. 1 with D31 adapter, 1, D4, 1 "T", 2, and D19 HP hose assembly, 3.
3. Check oil level in reservoir, run engine, turn wheels against stop to blow relief valve. Take readings (oil at 150° F.)
 - a. At 2000 engine rpm, 1650 psi.
 - b. At 500 engine rpm, 1100 psi. Stop engine, disconnect gauge and reconnect lines if pressure is satisfactory. Refill reservoir.
4. Approximate flow at 2000 engine rpm is 5.5 gpm and .9 gpm at 600 rpm.

NOTE: These flow rates are for pumps in new condition. Used pumps may be expected to have flow rates of 4.5 and .7 gpm.

5. Pump relief valve is adjustable. Turn clockwise to increase pressure, counterclockwise to decrease. Refer to Fig. 2. Tighten lock nut. Replace valve if correct setting cannot be made.

SYMPTOM CHART

Symptom	See Possible Cause
Manual but no power steering	A
No steering action	A,C,D,E
Hard steering action	A,B,D,E
Excessive free-play in steering wheel	B,C,D
Foaming oil	B,C,F
Slow, erratic steering action	A,B,D
Power but no manual steering	D,E
Steering wheel has a "kick-back"	G



FIG. 2

POSSIBLE CAUSES OF STEERING SYSTEM MALFUNCTIONS

- A. Inoperative or malfunctioning steering pump. Repair or replace pump.
- B. Low or improper type oil. Fill to filler opening.
- C. Air in system. Replace faulty hoses or tighten connections.
- D. Inoperative or malfunctioning hydrostatic hand pump. Repair or replace hand pump.
- E. Steering pump relief valve dirty, worn or improperly adjusted. Correct as necessary.
- F. Air leaking into suction line. Tighten connection.
- G. Hydrostatic hand pump improperly timed. Time as instructed.

FILLING AND REMOVING AIR FROM SYSTEM

1. Fill pump reservoir with lubricant such as Permatant.
2. If lines, steering control unit and cylinders are dry, crank engine, but do not start engine to begin filling system. Refill reservoir and repeat.

NOTE: Never operate starter motor more than 30 seconds at a time without pausing to allow it to cool for at least two minutes. Overheating caused by excessive cranking will seriously damage starter motor.

3. Set brakes, start engine, run at idle briefly while turning steering wheel left and right to stops. Do not blow relief valve. Stop engine, refill reservoir, restart and repeat turning and refill procedure until oil level remains at bottom of filler plug.
4. Check for leaks.

Massey Ferguson 50c Power Service Manual

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Table of Contents Massey Ferguson 50c Power Service Manual

1. Understanding the eBook Massey Ferguson 50c Power Service Manual
 - The Rise of Digital Reading Massey Ferguson 50c Power Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Massey Ferguson 50c Power Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Massey Ferguson 50c Power Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Massey Ferguson 50c Power Service Manual
 - Personalized Recommendations
 - Massey Ferguson 50c Power Service Manual User Reviews and Ratings
 - Massey Ferguson 50c Power Service Manual and Bestseller Lists
5. Accessing Massey Ferguson 50c Power Service Manual Free and Paid eBooks
 - Massey Ferguson 50c Power Service Manual Public Domain eBooks
 - Massey Ferguson 50c Power Service Manual eBook Subscription Services
 - Massey Ferguson 50c Power Service Manual Budget-Friendly Options
6. Navigating Massey Ferguson 50c Power Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- Massey Ferguson 50c Power Service Manual Compatibility with Devices
- Massey Ferguson 50c Power Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Massey Ferguson 50c Power Service Manual
 - Highlighting and Note-Taking Massey Ferguson 50c Power Service Manual
 - Interactive Elements Massey Ferguson 50c Power Service Manual
- 8. Staying Engaged with Massey Ferguson 50c Power Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Massey Ferguson 50c Power Service Manual
- 9. Balancing eBooks and Physical Books Massey Ferguson 50c Power Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Massey Ferguson 50c Power Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Massey Ferguson 50c Power Service Manual
 - Setting Reading Goals Massey Ferguson 50c Power Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Massey Ferguson 50c Power Service Manual
 - Fact-Checking eBook Content of Massey Ferguson 50c Power Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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