

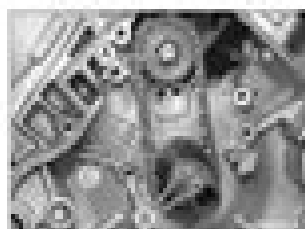
## Camshaft

## Front Camshaft Chain

- Install the circlip [A].

Special Tool : Outside Circlip Pliers: 87501-144

- Rotate the crankshaft clockwise 270°.
- Align the key grooves [B] on the crankshaft with the embossed line [C] on the crankcase.



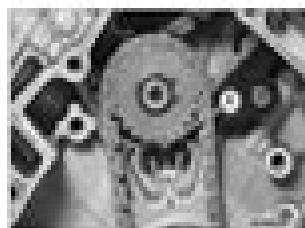
- Move the intermediate shaft [A] to the left side of the engine.
- Engage the front camshaft chain [B] with the sprocket on the intermediate shaft.



- Install (left side view):  
Position Plate [A]

- Tighten:

Torque : Position Plate Bolts [B] : 8.8 N·m (8.8 kgf·m, 78 in·lb)



- Install:  
Intermediate Shaft Chain Guide [A] (Front)

- Tighten:

Torque : Intermediate Shaft Chain Guide Bolts [B] : 8.8 N·m (8.8 kgf·m, 78 in·lb)



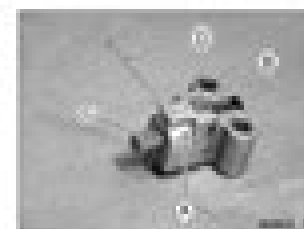
- Install:  
Intermediate Shaft Chain Guide [A] (Rear)  
Washer [B]  
Circlip [C]

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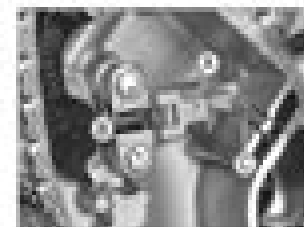


## Camshaft

- Install the intermediate shaft chain tensioner [A] as follows.
- Release the stopper [B] and push the push rod [C] into the tensioner body.
- Insert a wire [D] into the rod hole to hold the rod in place.



- Install:  
Intermediate Shaft Chain Tensioner [A]
- Tighten:  
Torque : Intermediate Shaft Chain Tensioner Bolts [B] : 8.8 N·m (8.8 kgf·m, 78 in·lb)
- Remove the wire [C] to free the push rod.



- Confirm that the punch mark [A] on the intermediate shaft sprocket (Right Side) is aligned with the embossed mark [B] on the crankcase.



- Place the arrow mark [A] upward.
- Align the marks [B] on the weights with the front cylinder head upper surface [C].
- Place the front camshaft chain on the front camshaft sprocket.



- Apply grease to the O-ring [A] and install the cover [B] into the right side of the crankcase so that the tapered hole [C] faces outward.



# Kawasaki 750 X4 Manual

**CO Houle**



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