

## Crankshaft and Connecting Rods

### Crankshaft Removal

- Split the crankcase (see Crankcase Splitting).
- Remove:
  - Crankshaft Chain [A]
  - Crankshaft [B]



### Crankshaft Installation

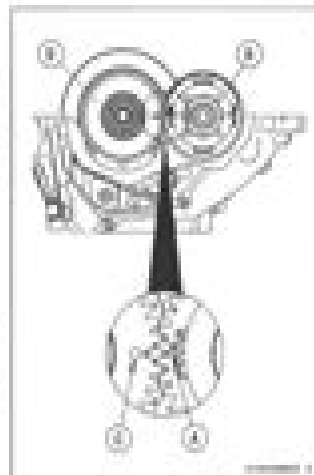
#### NOTE

If the crankshaft is replaced with a new one, refer to the Connecting Rod Big End Bearing/Crankshaft Main Bearing Insert Selection in the Specifications.

#### NOTICE

If the crankshaft, bearing inserts, or crankcase halves are replaced with new ones, select the bearing inserts and check clearance with a plastigage (press gauge) before assembling engine to be sure the correct bearing inserts are installed.

- Apply molybdenum disulfide oil solution to the crankshaft main bearing inserts.
- Align the timing mark [A] on the balancer gear [B] with the timing mark [C] on the balancer drive gear [C] of the crankshaft.



- Install the crankshaft with the crankshaft chain [A] hanging on it.



### Connecting Rod Removal

- Split the crankcase (see Crankcase Splitting).
- Remove the connecting rod nuts [A].

#### NOTE

Mark and record the locations of the connecting rods and their big end caps so that they can be reassembled in their original positions.

- Remove the connecting rods from the crankshaft.

#### NOTICE

Discard the connecting rod bolts. To prevent damage to the crankpin surfaces, do not allow the connecting rod bolts to bump against the crankpins.



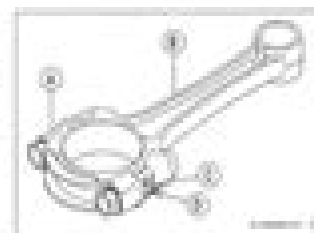
## Crankshaft and Connecting Rods

### Connecting Rod Installation

#### NOTICE

To minimize vibration, the connecting rods should have the same weight mark.

- Big End Cap [A]
- Connecting Rod [B]
- Weight Mark, Alphabet [C]
- Diameter Mark [D], "1" or no mark



#### NOTICE

If the connecting rods, big end bearing inserts, or crankshaft are replaced with new ones, select the bearing insert and check clearance with a plastigage (press gauge) before assembling engine to be sure the correct bearing inserts are installed.

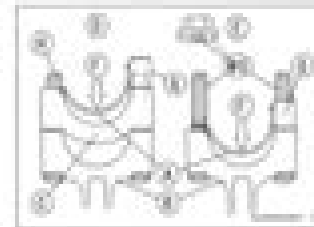
- Apply molybdenum disulfide oil solution [A] to the inner surfaces of upper and lower bearing inserts.
- Do not apply any grease or oil to the cap inside and cap insert outside [B].
- Install the inserts so that their nuts [C] are on the same side and fit them into the recess of the connecting rod and cap.

#### NOTICE

Wrong application of oil and grease could cause bearing damage.



- When installing the inserts [A], be careful not to damage the insert surface with the edge of the connecting rod [B] or the cap [C]. One way to install inserts is as follows:
  - Insertion [D] to Cap
  - Insertion [E] to Connecting Rod
  - Push [F]
  - Square Cover Pin [G]
  - Connecting Rod Bolts [H]



- Remove debris and clean the surface of inserts.
- Apply molybdenum disulfide oil solution to the threads and seating surfaces of the big end nuts and bolts.

- Install each connecting rod on its original crankpin.

#### NOTE

Install each connecting rod so that its oil jet [A] faces the exhaust side (the Port [B]) (see Engine Oil Flow Chart in the Engine Lubrication System chapter).

- Install the cap on the connecting rod, aligning the weight and diameter marks.



# Kawasaki 650 Jt Manual

**Daniel F McAuley**



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