



### Checking Valve Clearance

#### ■ IMPORTANT

- The valve clearance must be checked and adjusted when engine is cold.
1. Remove the cylinder head cover (1) and the glow plugs.
  2. Align the "ITC" mark (2) on the flywheel and alignment mark (3) on the rear end plate so that the No. 1 piston comes to the compression top dead center.
  3. Check the following valve clearance marked with "★" using a thickness gauge.
  4. If the clearance is not within the factory specifications, adjust with the adjusting screw.
  5. Then turn the flywheel 6.28 rad (360°), and align the "ITC" mark (2) on the flywheel and alignment mark (3) on the rear end plate so that the No.1 piston comes to the overlap position.
  6. Check the following valve clearance marked with "☆" using a thickness gauge

| Cylinder No.  | No.1 | No.2 | No.3 |
|---------------|------|------|------|
| Intake valve  | ★    | ☆    | ★    |
| Exhaust valve | ★    | ★    | ☆    |

★ : When No.1 piston is at the compression top dead center position.

☆ : When No.1 piston is at the overlap position.

7. If the clearance is not within the factory specifications, adjust with the adjusting screw.

|                                           |               |                                             |
|-------------------------------------------|---------------|---------------------------------------------|
| Intake and exhaust valve clearance (Cold) | Factory spec. | 0.145 to 0.185 mm<br>0.00571 to 0.00728 in. |
|-------------------------------------------|---------------|---------------------------------------------|

#### ■ NOTE

- The sequence of cylinder numbers is given as No.1, No.2 and No.3 starting from the gear case side.
- After adjusting the valve clearance, secure the adjusting screw with the lock nut.

(1) Cylinder Head Cover

(2) "ITC" Mark

(3) Alignment Mark

A: Gear Case Side

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# Kubota Gr2100 Service Manual

**Mark Steyvers**



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