



LogixPro The Silo Lab Utilizing Relay Logic

The ProSim-II Silo Simulation

From the Simulations Menu at the top of the screen, Select the Silo Simulation



Exercise #1 – Continuous Operation

Completely design and de-bug a ladder control circuit which will automatically position and fill the boxes which are continuously sequenced along the conveyor. Ensure that the following details are also met:

- The sequence can be stopped and re-started at any time using the panel mounted Stop and Start switches.
- The RUN light will remain energized as long as the system is operating automatically.
- The RUN light, Conveyor Motor and Solenoid will de-energize whenever the system is halted via the STOP switch.
- The FILL light will be energized while the box is filling.

Logixpro Manual

R Bogdan



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