HELIARC 250 HF

WELDING POWER SUPPLY

PART NO. 678480 PRODUCT GROWN

Francisco .





FEATURES/BENEFITS

- · High Quality AC Tig Performance ... Easily handles difficult aluminum welding to be.
- Electronic SCR Control . . . No cettest drift with line voltage or heat build up.
- Conseniors Datest Current Selection . . . A choice of AC. DCSP or DCRP welding current, with a simple turn of a knob, sets the best requirement for your application.
- Figures Current Rance Selection . . . These widely overlapping marges of AC and DC entrat current permits quick coarse adjustment by a simple turn of a knob-
- . Solid State Current Control . . . Freeldes fine tuned current adjustment within the selected range for consistent welding performance.
- Variable High Frequency Intensity Controls . . . Miniraters high frequency interference by allowing adjusteneral for optimum starts or for continuous are stability depending on the welding application.

Rened Output 69 48% Staty Cycle Open Direct Vallage			250 Airga P 30 Volta AG/06 29 Volta AC/22 Volta DG			
						Charleman I.
Correct		5 Amp. 86n. 25 Ame. 86n.			5 to 236 36 to 266	
Amperes	70 Amp.		26 to 268 70 to 295		70 to 200	
Imput Voltage			209/230/460 V.AC, 1 Ph., 80 Ht.			
Proposit Correct III . Rated Load In Arrest.		Wolfrage	2000	35300	-59000	
		Full Load	1110	1000	549	
Person Paster & Rated Load			Appear, 52 Percent			
Dimendons		Dispute Depute Hedgins	75 inches 406 euro 20 mahrs 600 euro 22 mahrs 500 euro		61 months	
Watght			2078 Be	1.0	N. See	

- · Post Flow Service Control . . . Allows timed interval of an and water at the end of the weld to contact the wold area, extend tangeten life and help increase turch
- Remate or Parel Control Features . . . Provides low redtage circuitry to remote (optional) foot, hard or tarch weitch control for operator safety and convenience.
- Highest Voltage Applied To Front Panel Components. is 115 VAC . . . Conforms to various local codes and industry standards.
- . 10 Amp. 115 VAC Auxiliary Outlet . . . Convenient additional power to run grinders, drills, etc.,
- · Input Power Light . . . Confirms printary power status even when fan cannot be beard.
- "6-2" Access Terrainals . . . Output terrainal study are protectively mounted on the frent panel for quiels and easy connection of welding and ground cables.
- Compact Size . . . Eggy to move, takes little floor space.

These IMSTRUCTIONS are for experienced operators. If you are not fully familiar with the principles of operation and safe practices for electric welding equipment, we use you to read Liede's free booklet. "Preceptions and Safe Practices for Electric Welding and Cutting." Form \$2.529. Do NOT permit untrained persons to install, operate, or maintain this equipment. Do NOT attempt to install or operate this equipment until you have read and fully understand there instructions. If you do not fully understand these instructions, contact your supplier for further information. Be sure to read the Safety Presentions on uses 2 before installing or operating this equipment.

Heliarc 250 Hf Manual

Michal Rosen-Zvi

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